

SERVICE NOTES RHMS-185-1
GENERAL ELECTRIC
TELEVISION RECEIVERS
MODELS HM-171 AND HM-185
(REVISED FOR NEW STANDARDS)



Model HM-171



Model HM-185

CAUTIONARY INSTRUCTIONS

Extremely high voltages (2500 volts or more) are used in the operation of this receiver; therefore, every precaution must be exercised to insure safety to the service engineer and to the customer.

The back cover, while in place, protects the user and should never be removed except by a qualified television service engineer.

The power-cord plug should not be inserted in a power-supply outlet until a good, solid ground connection has been properly made to the receiver chassis.

For safety, the following operations must be performed with the power plug disconnected before working on the receiver with the back cover removed:

1. Locate the 879/2X2 high-voltage rectifier tube socket.
2. Unsolder the lead (color-coded brown and yellow and measuring 42,000 ohms to chassis) which is connected to the 879/2X2 tube socket.
3. Thoroughly insulate the exposed end of this lead.

All adjustments not accessible with the back cover in place can be made without energizing the high-voltage circuits.

Servicing of the high-voltage circuits can be satisfactorily performed with the power cord removed from any power-supply outlet. A resistance check of the circuit components will indicate any trouble existing. (HIGH VOLTAGES SHOULD NEVER BE MEASURED.)

The "picture tube" is highly evacuated and is consequently subject to a very great air pressure. If it is broken, glass fragments will be violently expelled. Handle with care, using safety goggles and gloves.

The large end of the "picture tube," particularly that part at the rim of the viewing surface, must not be struck, scratched, or subjected to more than moderate pressure, DO NOT FORCE THE SOCKET ONTO THE TUBE OR STRAIN ANY EXTERNAL CONNECTIONS. If it fails to slip into place smoothly, investigate and remove the cause of the trouble.

SERVICE DATA

Over-all Dimensions

Model	HM-171	HM-185
Height	14 $\frac{1}{2}$ inches	38 $\frac{7}{8}$ inches
Width	20 $\frac{3}{4}$ inches	27 $\frac{1}{2}$ inches
Depth	18 $\frac{3}{4}$ inches	18 $\frac{3}{4}$ inches

Electrical Rating

115-125 volts, 60 cycles, AC, 170 watts.

Tuning Frequency Range

Key No. 1	50-56 MC
Key No. 2	60-66 MC
* Key No. 3	66-72 MC

* This key is aligned in certain localities to the No. 4 band which has a frequency of 78-84 MC.

Intermediate Frequencies

Television Video (Picture)	12.75 MC
Television Audio	8.25 MC

Maximum Electrical Output

Model HM-185	5 watts
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Loud-speaker—PM Dynamic—Model HM-185

Cone Diameter	12 inches
Voice Coil Impedance (400 cycles)	3.5 ohms

Picture Size

Height	3 $\frac{1}{4}$ inches
Width	4 $\frac{1}{4}$ inches

Tubes

Converter-Oscillator	GE-6F8G
Audio and Video I.F. Amplifier	GE-6AB7
2nd and 3rd Audio I.F. Amplifiers (2)	GE-6SK7
Det., Audio, AVC (HM-185)	GE-6SQ7
Det. and AVC (HM-171)	GE-6H6
Audio Output (HM-185)	GE-6F0G
2nd and 3rd Video I.F. Amplifiers (2)	GE-6AB7
4th Video I.F. Amplifier	GE-6AC7
Video Det. and 1st Video Amplifier	GE-6F8G
Video Output and Sync. Clipper	GE-6F8G
Vertical Oscillator	GE-6F8G
Vertical Output	GE-6N7G
Horizontal Oscillator	GE-6N7G
Horizontal Output	GE-6F8G
High-voltage Rectifier	GE-879/2X2
Low-voltage Rectifier	GE-5U4G
Picture Tube	GE-5BP4

GENERAL INFORMATION

General Electric Picture Receiver and Sound Converter, Model HM-171, is a table-type, 17-tube, superheterodyne receiver equipped with a 5-inch, electrostatic-deflected picture tube. The receiver works in conjunction with any radio receiver, which is designed for phonograph reproduction, to reproduce the sound portion of the television broadcast.

General Electric Television Receiver, Model HM-185, is a console-type, 18-tube, superheterodyne receiver with a complete sound channel and uses a 5-inch, electrostatic-deflected picture tube.

INSTALLATION AND OPERATING INSTRUCTIONS

Installation and operating instructions on the above receivers are supplied in separate pamphlets as listed below:

1. Installation Notes

Model HM-171.....	RHMJ-171
Model HM-185.....	RHMJ-185
2. Operating Instructions

Model HM-171.....	RHMI-171
Model HM-185.....	RHMI-185

Loud-speaker

The voice coil is accurately and permanently centered at the factory and should seldom give trouble. In case a voice coil needs recentering it will be necessary to replace the entire cone and voice coil assembly.

NOTE: In no case should the magnet be removed from the assembled position without remagnetizing after replacing it.

RECEIVER CIRCUIT DESCRIPTION

R.F. Unit

Starting at the antenna terminal posts, there follows a single-stage high-pass filter in the antenna primary to reduce video I.F. interference, a shunt capacity coupled secondary (C-78), and a video I.F. wave trap (C-95, L-20). The wave trap is broadly tuned at 11.75 MC. Any one of the three tuned circuits for each of the three television transmission bands can be connected into the secondary circuit by pressing the appropriate button. The secondary circuit when properly tuned gives a broad, flat response curve.

Converter-oscillator and Amplifier

The 6F8G converter employs one half as the oscillator and the other half as the biased first detector. The oscillator is plate-tuned with vernier tuning permitted from the front control panel through trimmer (C-3). The resultant video I.F. signal of 12.75 MC and the audio I.F. signal of 8.25 MC developed in the converter-oscillator tube circuit are coupled through transformer T-7 to the 6AB7 amplifier tube.

Audio Unit

The audio I.F. signal is taken off the suppressor of this first 6AB7 tube. Two stages of 8.25 MC audio I.F. using 6SK7's follow. In the case of the HM-171 the audio I.F. signal is then detected and the resultant audio signal is made available at terminals for insertion into a radio output circuit. In Model HM-185 the 6SK7 stages are followed by a 6S7Q detector and driver, and a 6F6G output stage.

Video Unit

Four stages of video I.F. follow the converter stage. The third stage incorporates a wave trap for the adjacent audio channel at 14.25 MC. The nominal pass band for these amplifiers is 12.75 to 10.75 MC. The second detector uses one half of a 6F8G connected as a diode. The other half of the 6F8G is used as the first video amplifier. The video output is coupled to the picture tube grid.

Sync-pulse Clipper

Sync-pulses are taken off the plate of the clipper section of the clipper and video output tube. The video signals are separated by tube cut-off since the plate voltage is only about 12 volts.

Horizontal Oscillator-output

The clipper feeds the horizontal multivibrator 6N7G directly with needle-point, negative sync-pulses. C-46 blocks the flow of vertical sync-pulses, into the horizontal multivibrator since they are of a low order of frequency. The horizontal sync-pulses which are amplified by the first section of the 6N7G are coupled to the grid of the second section and drive the circuit into violent oscillation. Resulting plate and grid current flow sends the tube to cut-off. The sawtooth wave so generated is applied to the horizontal sweep amplifier one section of which is a phase inverter. This push-pull sweep is coupled to the horizontal deflecting plates of the picture tube. Horizontal hold is controlled by varying the charging rate of the generator circuit, through R-138. Compensating for high frequency loss adds a means of controlling horizontal linearity which is done through R-189. Width is varied by regulating the magnitude of the charge through R-140.

Vertical Oscillator-output

The sync-pulses are also coupled into the vertical oscillator 6F8G where the circuits composed of C-73 and R-165 bypass the horizontal sync-pulses. The vertical sync-pulses are coupled into the vertical sweep generator circuit having violent oscillatory swings which result in sawtooth waves. The height control (R-143) determines the magnitude of the charge before the next oscillation thus governing the height of the picture. R-146, the vertical hold control, governs the rate of charging. The vertical linearity control (R-159) accomplishes results similar to the horizontal linearity control. The vertical sweep amplifier produces push-pull output by phase inversion and this output is applied to the vertical deflecting plates of the picture tube.

Low-voltage Rectifier

Low-voltage power is obtained from a 5U4G using one stage of choke filtering and the remaining of the resistance filter type.

High-voltage Rectifier

The anode voltage of the picture tube is obtained from a single half-wave rectifier with a protective resistor in series with the transformer plate lead.

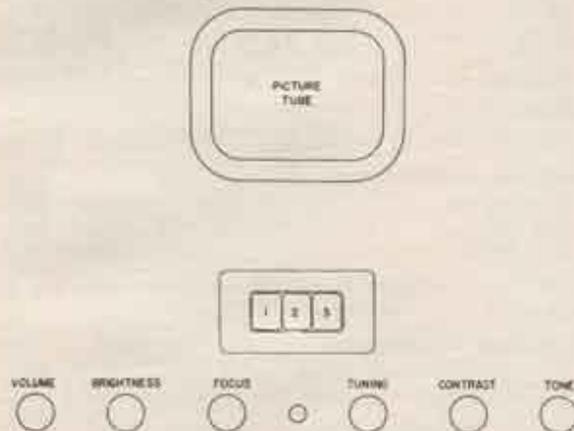
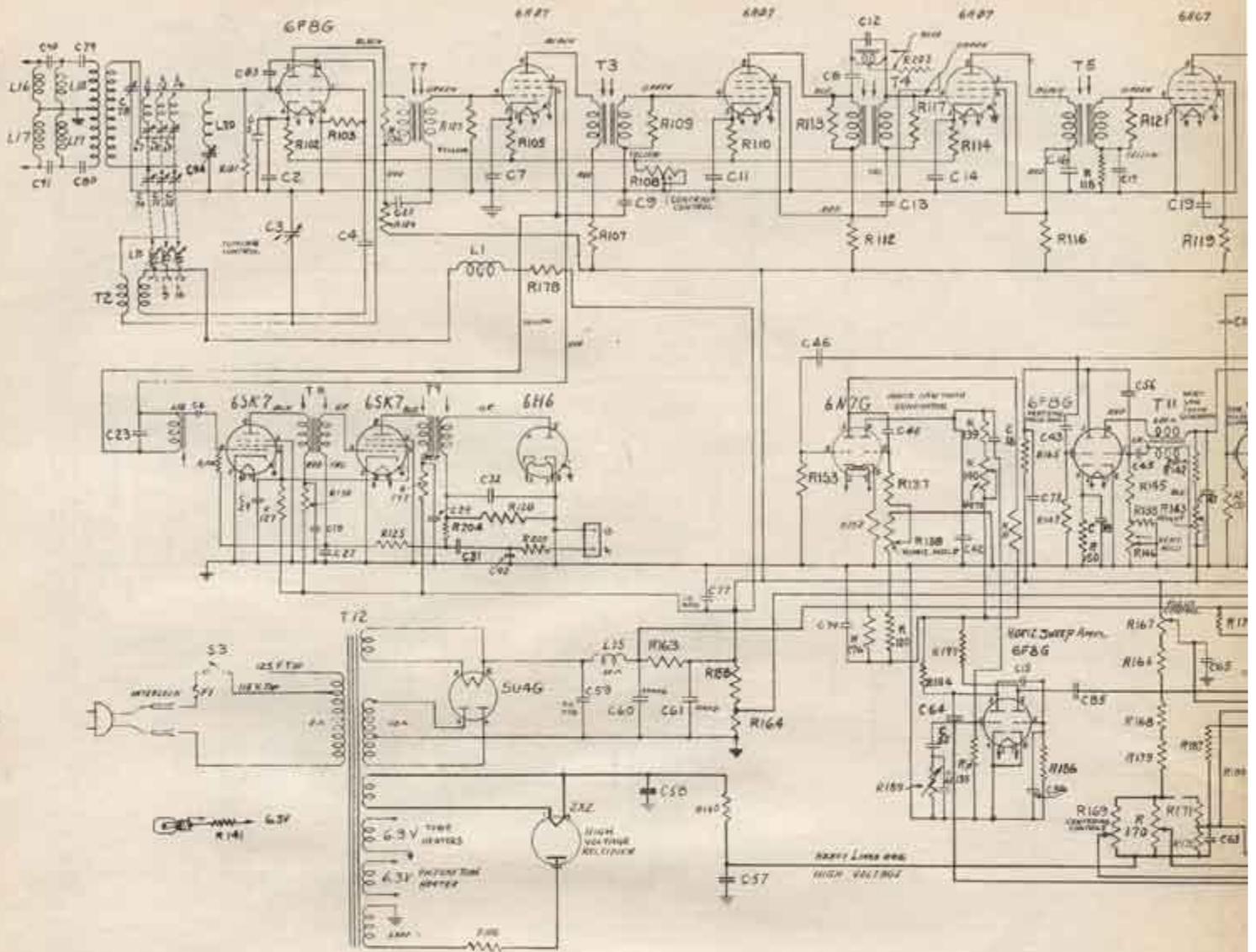


Fig. 1. Front Panel Control Location
Model HM-185

(Note—Model HM-171 Control Location is same as above with Volume and Tone Controls removed.)



Resistance of Video and Audio I.P. Transformer Windings Approximately Equal to One Ohm

Fig. 3. Schematic Diagram Model HM-171

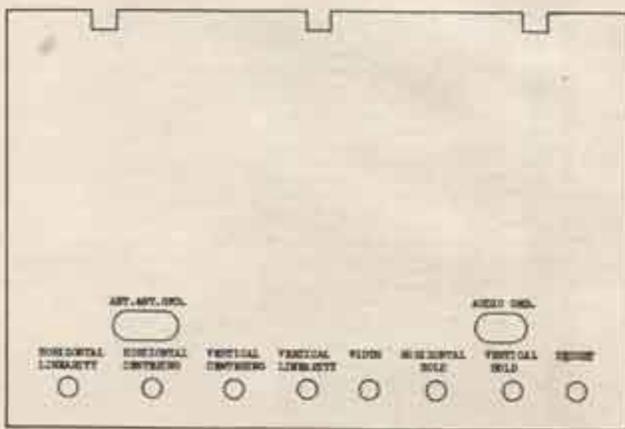
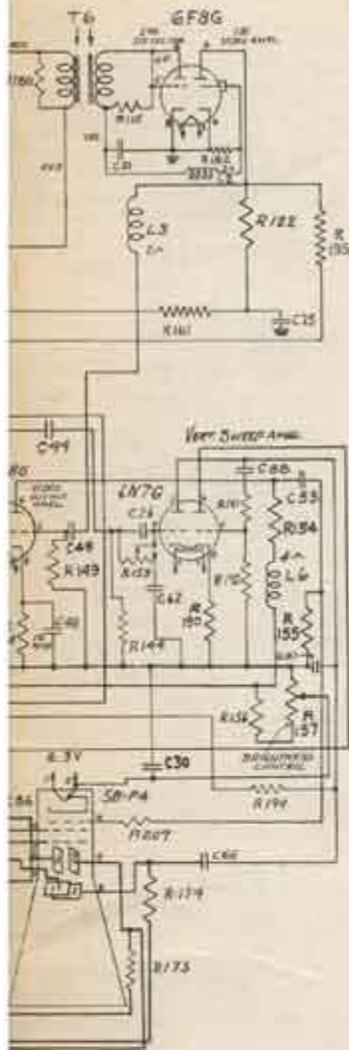


Fig. 2. Rear Cover Control Location Models HM-171 and HM-185

PARTS DESCRIPTION Model HM-171

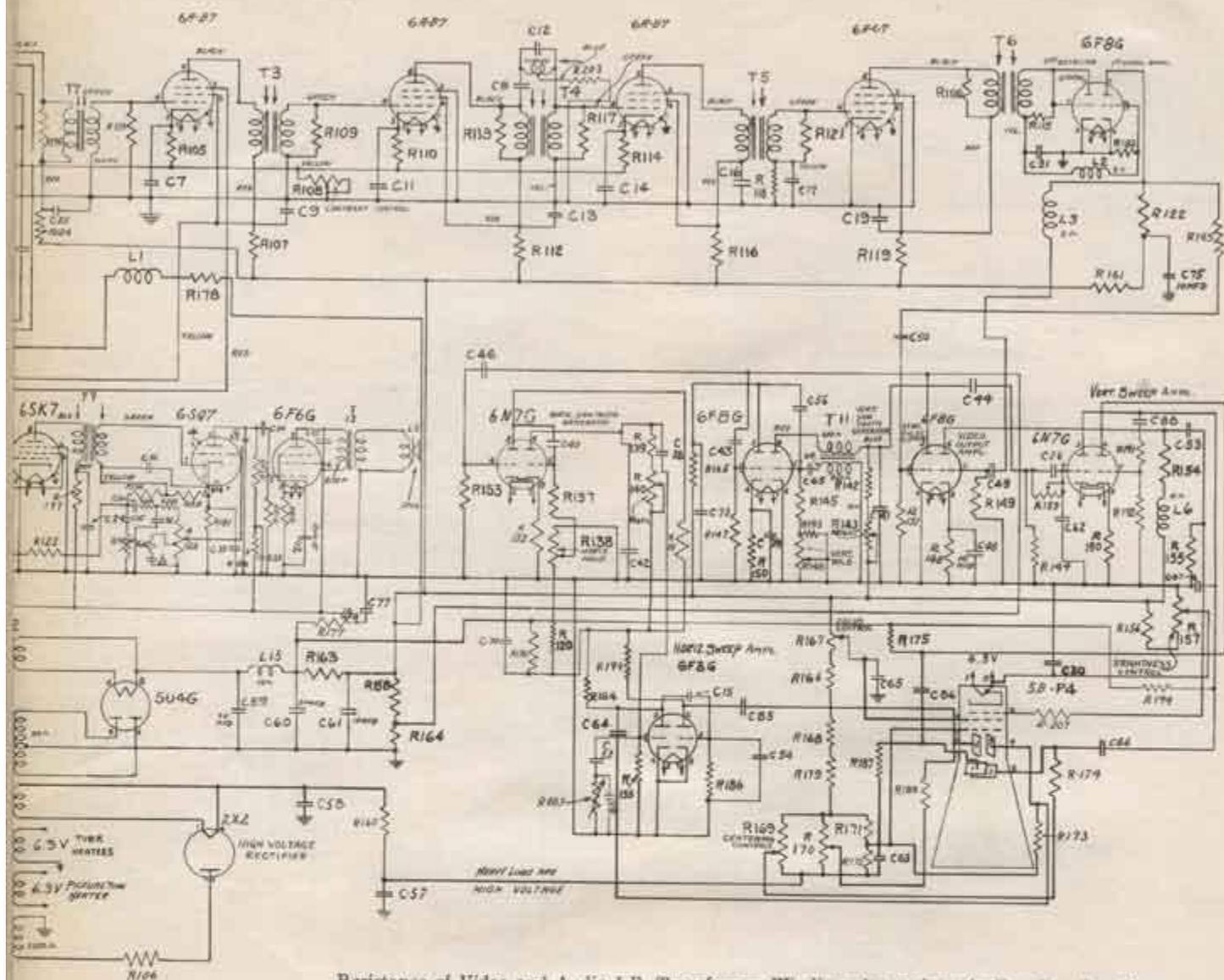
Symbol	Description	Symbol
C-2	.05 mfd. Paper Capacitor	C-12
C-3	3-20 mmf. Vernier Tuning Control	C-13
C-4	22 mmf. Mica Capacitor	C-14
C-5	330 mmf. Mica Capacitor	C-15
C-6	100 mmf. Mica Capacitor (In 1st Audio I.P.)	C-16
C-7	.05 mfd. Paper Capacitor	C-17
C-8	330 mmf. Mica Capacitor (In 3rd Video I.P.)	C-18
C-9	.02 mfd. Paper Capacitor	C-19
C-11	.05 mfd. Paper Capacitor	C-21
		C-23



Symbol	Description	Symbol	Description
C-24	.02 mfd. Paper Capacitor	R-114	220 Ohms Carbon Resistor
C-25	.02 mfd. Paper Capacitor	R-115	12,000 Ohms Carbon Resistor (In 5th Video I.F.)
C-26	.006 mfd. Paper Capacitor	R-116	4,700 Ohms 1 W. Carbon Resistor
C-27	.03 mfd. Paper Capacitor	R-117	3,000 Ohms Carbon Resistor (In 3rd Video I.F.)
C-29	.02 mfd. Paper Capacitor	R-118	220,000 Ohms Carbon Resistor
C-30	0.1 mfd. Paper Capacitor	R-119	15,000 Ohms 3 W. Carbon Resistor
C-31	.02 mfd. Paper Capacitor	R-120	1.0 Megohm Carbon Resistor
C-32	47 mmf. Mica Capacitor	R-121	2,200 Ohms Carbon Resistor (In 4th Video I.F.)
C-38	01 mfd. Paper Capacitor	R-122	1,200 Ohms 1 W. Carbon Resistor
C-39	102 mfd. Paper Capacitor	R-123	4,700 Ohms Carbon Resistor (In 1st Video I.F.)
C-40	180 mmf. Mica Capacitor	R-124	2,200 Ohms Carbon Resistor
C-41	.001 mfd. Paper Capacitor	R-125	2.2 Megohms Carbon Resistor
C-42	.0015 mfd. Paper Capacitor	R-127	39,000 Ohms 2 W. Carbon Resistor
C-43	0.1 mfd. Paper Capacitor	R-128	220,000 Ohms Carbon Resistor
C-44	0.1 mfd. Paper Capacitor	R-130	2,200 Ohms Carbon Resistor
C-45	.02 mfd. Paper Capacitor	R-135	1.0 Megohm Carbon Resistor
C-46	100 mmf. Mica Capacitor	R-136	4,700 Ohms Carbon Resistor
C-47	.25 mfd. Paper Capacitor	R-137	150,000 Ohms Carbon Resistor
C-48	10 mfd. 300 V. Peak, Section of Dry Electrolytic (see C-48, 75)	R-138	50,000 Ohms Horizontal Speed Control
C-49	0.1 mfd. Paper Capacitor	R-139	470,000 Ohms Carbon Resistor
C-50	.02 mfd. Paper Capacitor	R-140	0.5 Megohm Horizontal Size Control
C-52	.001 mfd. Paper Capacitor	R-141	33 Ohms 1 W. Carbon Resistor
C-53	0.1 mfd. Paper Capacitor	R-142	220,000 Ohms Carbon Resistor
C-54	68 mmf. Mica Capacitor	R-143	2.0 Megohms Vertical Size Control
C-56	.002 mfd. Paper Capacitor	R-144	1.0 Megohm Carbon Resistor
C-57	.04 mfd. 2000 V. Paper Capacitor	R-145	100,000 Ohms Carbon Resistor
C-58	0.1 mfd. 2000 V. Paper Capacitor	R-146	2.0 Megohms Vertical Speed Control
C-59	30 mfd. 500 V. Peak Wet Electrolytic	R-147	2.7 Megohms Carbon Resistor
C-60	30 mfd. 500 V. Peak Wet Electrolytic	R-148	470 Ohms Carbon Resistor
C-61	10 mfd. 450 V. Peak, Section of Dry Electrolytic (see C-48, 75)	R-149	2.2 Megohms Carbon Resistor
C-62	.01 mfd. Paper Capacitor	R-150	1,000 Ohms Carbon Resistor
C-63	0.5 mfd. Paper Capacitor	R-151	1.0 Megohm Carbon Resistor
C-64	.003 mfd. 2000 V. Paper Capacitor	R-152	1,000 Ohms Carbon Resistor
C-65	0.1 mfd. 1000 V. Paper Capacitor	R-153	2,200 Ohms Carbon Resistor
C-66	.003 mfd. 2000 V. Paper Capacitor	R-154	3,300 Ohms 1 W. Carbon Resistor
C-67	20-200 mmf. Trimmer	R-155	2.2 Megohms Carbon Resistor
C-68	20-200 mmf. Trimmer	R-156	680,000 Ohms Carbon Resistor
C-69	20-200 mmf. Trimmer	R-157	.25 Megohm Brightness Control
C-70	20-200 mmf. Trimmer	R-158	150,000 Ohms 1 W. Carbon Resistor
C-71	20-200 mmf. Trimmer	R-159	2.0 Megohms Vertical Linearity Control
C-72	20-200 mmf. Trimmer	R-160	270,000 Ohms Carbon Resistor
C-73	.04 mfd. Paper Capacitor	R-161	3,300 Ohms 2 W. Carbon Resistor
C-74	10 mfd. 450 V. Dry Electrolytic	R-162	1,300 Ohms 16 W. Wire Wound Resistor
C-75	10 mfd. 450 V. Peak, Section of Dry Electrolytic (see C-48, 61)	R-164	10,000 Ohms Carbon Resistor
C-77	10 mfd. 450 V. Peak, Dry Electrolytic	R-165	33,000 Ohms Carbon Resistor
C-78	Coupling Padder	R-166	2.2 Megohms Carbon Resistor
C-79	82 mmf. Mica Capacitor	R-167	2.0 Megohms Focus Control
C-80	82 mmf. Mica Capacitor	R-168	1.0 Megohms Carbon Resistor
C-83	6 mmf. Mica Capacitor	R-169	2.0 Megohms Vertical Centering Control
C-85	.003 mfd. 2000 V. Paper Capacitor	R-170	2.0 Megohms Horizontal Centering Control
C-86	.003 mfd. 2000 V. Paper Capacitor	R-171	220,000 Ohms Carbon Resistor
C-87	330 mmf. Mica Capacitor	R-172	220,000 Ohms Carbon Resistor
C-88	0.1 mfd. Paper Capacitor	R-173	5.6 Megohms Carbon Resistor
C-90	39 mmf. Mica Capacitor	R-174	5.6 Megohms Carbon Resistor
C-91	39 mmf. Mica Capacitor	R-175	330,000 Ohms Carbon Resistor
C-92	470 mmf. Mica Capacitor	R-176	1,500 Ohms 1 W. Carbon Resistor
C-94	20-200 mmf. Trimmer (see L-20)	R-178	18,000 Ohms 1 W. Carbon Resistor
L-1	Oscillator Plus B Choke	R-179	1.0 Megohm Carbon Resistor
L-2	Video Diode Choke	R-180	4,700 Ohms Carbon Resistor
L-3	1st Video Choke	R-182	2,200 Ohms Carbon Resistor
L-6	Video Output Choke	R-184	47,000 Ohms Carbon Resistor
L-8	Oscillator Tuning Coil (Band No. 1)	R-186	2.2 Megohms Carbon Resistor
L-9	Oscillator Tuning Coil (Band No. 2)	R-187	5.6 Megohms Carbon Resistor
L-10	Oscillator Tuning Coil (Band No. 3)	R-188	5.6 Megohms Carbon Resistor
L-11	R.F. Coil (Band No. 1)	R-189	100,000 Ohms Horizontal Linearity Control
L-12	1st Audio I.F. Transformer	R-190	3,900 Ohms Carbon Resistor
L-13	R.F. Coil (Band No. 2)	R-191	1.5 Megohms Carbon Resistor
L-14	R.F. Coil (Band No. 3)	R-192	47,000 Ohms Carbon Resistor
L-15	Plus B Reactor	R-193	220,000 Ohms Carbon Resistor
L-16	Wave Trap Coil	R-194	390,000 Ohms Carbon Resistor
L-17	Wave Trap Coil	R-195	18,000 Ohms Carbon Resistor
L-18	Wave Trap Coil	R-197	2,200 Ohms Carbon Resistor
L-19	Wave Trap Coil	R-199	47,000 Ohms 1 W. Carbon Resistor
L-20	Wave Trap Assembly (see C-94)	R-203	3,000 Ohms Carbon Resistor
P-1	Dual Lamp Mazda No. 44	R-204	82,000 Ohms Carbon Resistor
R-101	18,000 Ohms Carbon Resistor	R-205	36,000 Ohms Carbon Resistor
R-102	1,900 Ohms Carbon Resistor	R-207	330 Ohms Carbon Resistor
R-103	27,000 Ohms Carbon Resistor	T-1	Antenna Transformer
R-104	220,000 Ohms Carbon Resistor	T-2	Oscillator Transformer
R-105	220 Ohms Carbon Resistor	T-3	2nd Video I.F. Transformer
R-106	39,000 Ohms Carbon Resistor	T-4	3rd Video I.F. Transformer
R-107	4,700 Ohms 1 W. Carbon Resistor	T-5	4th Video I.F. Transformer
R-108	2,000 Ohms Contrast Control	T-6	5th Video I.F. Transformer
R-109	2,700 Ohms Carbon Resistor (In 2nd Video I.F.)	T-7	1st Video I.F. Transformer
R-110	220 Ohms Carbon Resistor	T-8	2nd Audio I.F. Transformer
R-111	100,000 Ohms Carbon Resistor	T-9	3rd Audio I.F. Transformer
R-112	4,700 Ohms 1 W. Carbon Resistor	T-11	Vertical Osc. Transformer
R-113	3,300 Ohms Carbon Resistor (In 3rd Video I.F.)	T-12	Power Transformer

ON LIST

Symbol	Description
C-27	mmf. Mica Capacitor (In 3rd Video I. F.)
C-28	mfd. Paper Capacitor
C-29	mfd. Paper Capacitor
C-30	mmf. Mica Capacitor
C-31	mfd. Paper Capacitor
C-32	mfd. Paper Capacitor
C-33	mfd. Paper Capacitor
C-34	mmf. Mica Capacitor (In 1st Audio I.F.)



Resistance of Video and Audio I.F. Transformer Windings Approximately Equal to One Ohm
 Fig. 5. Schematic Diagram
 Model HM-185

Description	Symbol	Description
Resistor	R-130	1,000 Ohms Carbon Resistor
Resistor (In 4th Video)	R-131	1.0 Megohm Carbon Resistor
Resistor	R-132	1,000 Ohms Carbon Resistor
Resistor (In 1st Video)	R-133	2,200 Ohms Carbon Resistor
Resistor	R-134	3,300 Ohms 1 W. Carbon Resistor
Resistor	R-135	2.2 Megohms Carbon Resistor
Resistor	R-136	680,000 Ohms Carbon Resistor
Resistor	R-137	.25 Megohms Brightness Control
Control	R-138	150,000 Ohms 1 W. Carbon Resistor
Carbon Resistor	R-139	2.0 Megohms Vertical Linearity Control
Resistor	R-140	270,000 Ohms Carbon Resistor
Resistor	R-141	3,300 Ohms 2 W. Carbon Resistor
Resistor	R-142	180,000 Ohms Carbon Resistor
Resistor	R-143	1,100 Ohms 16 W. Wire Wound Resistor
Control	R-144	10,000 Ohms Carbon Resistor
Resistor	R-145	33,000 Ohms Carbon Resistor
Resistor	R-146	2.2 Megohms Carbon Resistor
Resistor	R-147	2.0 Megohms Focus Control
Resistor	R-148	1.0 Megohm Carbon Resistor
Resistor	R-149	2.0 Megohms Vertical Centering Control
Control	R-150	2.0 Megohms Horizontal Centering Control
Resistor	R-151	220,000 Ohms Carbon Resistor
Resistor	R-152	220,000 Ohms Carbon Resistor
Resistor	R-153	5.6 Megohms Carbon Resistor
Resistor	R-154	5.6 Megohms Carbon Resistor
Control	R-155	330,000 Ohms Carbon Resistor
Resistor	R-156	1,200 Ohms 1 W. Carbon Resistor
Resistor	R-157	350 Ohms 10 W. Wire Wound Resistor
Control	R-158	18,000 Ohms 1 W. Carbon Resistor
Resistor	R-159	1.0 Megohm Carbon Resistor
Resistor	R-160	4,700 Ohms Carbon Resistor
Resistor	R-161	470 Ohms Carbon Resistor

Symbol	Description
R-162	2,200 Ohms Carbon Resistor
R-164	47,000 Ohms 1 W. Carbon Resistor
R-166	2.2 Megohms Carbon Resistor
R-167	5.6 Megohms Carbon Resistor
R-168	5.6 Megohms Carbon Resistor
R-169	100,000 Ohms Horizontal Linearity Control
R-170	3,900 Ohms Carbon Resistor
R-171	1.5 Megohms Carbon Resistor
R-172	47,000 Ohms Carbon Resistor
R-173	220,000 Ohms Carbon Resistor
R-174	390,000 Ohms Carbon Resistor
R-175	18,000 Ohms Carbon Resistor
R-176	47,000 Ohms Carbon Resistor
R-177	5,600 Ohms 1 W. Carbon Resistor
R-178	47,000 Ohms 1 W. Carbon Resistor
R-203	32,000 Ohms Carbon Resistor
R-204	82,000 Ohms Carbon Resistor
R-205	56,000 Ohms Carbon Resistor
R-206	68,000 Ohms Carbon Resistor
R-207	330 Ohms Carbon Resistor
T-1	Antenna Transformer
T-2	Oscillator Transformer
T-3	2nd Video I.F. Transformer
T-4	3rd Video I.F. Transformer
T-5	4th Video I.F. Transformer
T-6	5th Video I.F. Transformer
T-7	1st Audio I.F. Transformer
T-8	2nd Audio I.F. Transformer
T-9	3rd Audio I.F. Transformer
T-11	Vertical Osc. Transformer
T-12	Power Transformer
T-13	Output Transformer

VIDEO I.F. ALIGNMENT (Continued)

Signal Input	Point of Input	Adjustments	Comments
3. Same as in No. 2 plus 12.75 MC	Same as in No. 2		Superimpose an accurately calibrated 12.75 MC signal in parallel with sweep signal. Signal will appear on sweep curve in oscilloscope as a wiggle, the center of which is a thin black line. With a pen or crayon mark this point on the screen of the oscilloscope. (NOTE: Hereafter the horizontal controls on the oscilloscope must not be touched.)
4. Same as in No. 2 plus 10.75 MC	Same as in No. 2		Superimpose an accurately calibrated 10.75 MC signal in parallel with sweep signal. Mark screen at point where signal appears on curve as in No. 3 above.
5. 7.5-15 MC Sweep	Control grid 6AC7 (4th video IF)	Iron cores of detector transformer T-6	Do not touch horizontal controls of oscilloscope. Adjust iron cores of T-6 until curve appears similar to Fig. 7, curve 1, with relatively flat top, 12.75 MC mark at corner of one side and 10.75 MC mark at corner of other side. These conditions plus maximum amplitude insure correct alignment.
6. 7.5-15 MC Sweep	Control grid 6AB7-3rd video IF	Iron cores of 4th video transformer T-5	Adjust iron cores for maximum gain, flatness and proper centering between markers as described in step No. 5 and illustrated in Fig. 7, curve 1.
7. 7.5-15 MC Sweep	Control grid 6AB7 (2nd video IF)	Iron cores of 3rd video transformer T-4	Adjust primary and secondary iron cores for maximum gain, flatness and proper centering. See Fig. 7, curve 1.
8. 7.5-15 MC Sweep	Converter grid, 6F8G	Iron cores of 2nd video transformer T-3 & 1st video transformer T-4	Connect low tap to grid (on top of tube). Adjust primary and secondary iron cores for maximum gain, flatness and proper centering. See Fig. 7, curve 1.
9. 14.25 MC	Converter grid, 6F8G	Series iron core of 3rd video transformer T-4	Connect low tap to grid. Reduce horizontal gain to minimum. Adjust iron core for minimum line length.

AUDIO I.F. ALIGNMENT

NOTE: In order to obtain frequency modulation detection in the sound channel with good fidelity, the audio I.F. amplifiers must be aligned to give a satisfactory selectivity curve for slope detection. For this reason a sweep generator and oscilloscope are necessary to obtain the resultant curve shown in Fig. 7, curve 3.

Signal Input	Point of Input	Adjustments	Comments
1. 8.25 MC with 30% tone modulation	6F8G converter grid	Tune all audio I.F. iron cores	Use an oscilloscope or high resistance voltmeter across audio output terminals of HM171 or volume control, R126, of the Model HM185. Set tone control for maximum high frequency response. Peak all trimmers for a maximum output.
2. 7.75 to 8.75 MC sweep	Grid of 2nd audio I.F., 6SK7		Connect oscilloscope input to chassis ground and junction of resistors (R204 and R125 in HM-171) (R125 and R196 in HM185) at diode load. Superimpose an accurately calibrated 8.15 MC signal in parallel with sweep signal. This signal will appear on sweep curve in oscilloscope as a wiggle at the center of which a mark should be made with pen or crayon on oscilloscope screen. (Hereafter the horizontal controls on the oscilloscope must not be adjusted.) Next an 8.35 MC signal mark should similarly be made.

NOTE: If sweep oscillator has marker points internally supplied, omit step 2.

3. 7.75 to 8.75 MC sweep	Converter grid 6F8G	Adjust iron cores of 1st audio I.F. coil L12 and the 2nd audio I.F. transformer T-9	With oscilloscope connected as in step 2, adjust cores until curve appears as in Fig. 7, curve 3 being sure that the steep side of curve lies between the 8.15 and 8.35 MC markers as indicated. NOTE: The shape of the curve between 8.15 and 8.35 MC must be straight, otherwise distortion will result in FM reception.
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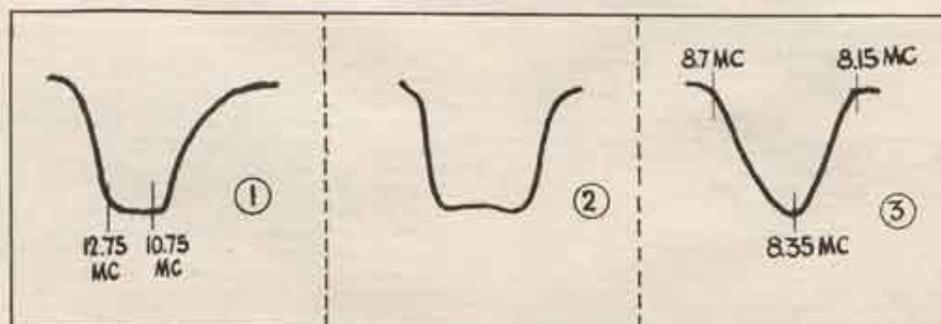


Fig. 7. Television Alignment Curves

TELEVISION ALIGNMENT PROCEDURE

R.F. ALIGNMENT

Signal Input	Point of Input	Adjustments	Comments
1.		Band width adjustment coupling condenser	Turn C-78 in until tight, then open approximately 1/16 of a turn.
2. 50 to 56 MC Sweep	Antenna terminals	(L-8), (C-70), (C-67)	Connect oscilloscope to junction R124 and C25; open circuit R178, short R102 to ground. Depress No. 1 push button. Set tuning control to mid-rotation. Adjust L-8 until curve is centered between maximum horizontal sweep points. Adjust C-70 and C-67 for maximum amplitude. See Fig. 7, curve 2.
3. 60 to 66 MC Sweep	Antenna terminals	(L-9), (C-71), (C-68)	Depress No. 2 push button. Leave tuning control at mid-rotation point. Adjust L-9 for centering; C-71 and C-68 for maximum amplitude. See Fig. 7, curve 2.
4. 66 to 72 MC Sweep*	Antenna terminals	(L-10), (C-72), (C-69)	Depress No. 3 push button. Adjust L-10 for centering; C-72, C-69 for maximum amplitude. See Fig. 7, curve 2.
5. Calibrated signal generator 55.75 MC, 65.75 MC, 71.75 MC** with 30% tone modulation.	Antenna terminals	(L8), (L9), (L10)	To align oscillator for various bands, set tuning control (C-3) at mid-rotation; then set brass slugs of coils L8, L9, L10 until maximum audio tone is heard.

* In some localities this sweep will be 78 to 84 megacycles.

** 83.75 Megacycles when Band No. 4 is set up on the No. 3 key.

WAVE TRAP ALIGNMENT

1. 11.75 MC with 400 cycle modulation	Antenna terminals	Wave trap trimmer, C-95	Adjust for minimum signal response as seen on oscilloscope after connections made in Step 2 are re-established; then connect oscilloscope across R182.
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REPLACEMENT PARTS LIST—Model HM-171 and HM-185

Parts Common to Both Radio and Television

Insist on Genuine Factory-tested Parts, Available from Authorized Dealers

Stock No.	Description	List Price	Stock No.	Description	List Price
*RB-008	BOARD—Terminal board (2 lug)	\$0.10	*RQ-1267	RESISTOR—2200 ohms $\frac{1}{2}$ W. carbon (R-124, 130 on HM-171, 153, 182) (Pkg. 5)	\$0.70
*RB-009	BOARD—Terminal board (1 lug)	.15	*RQ-1268	RESISTOR—2700 ohms $\frac{1}{2}$ W. carbon (R-109) (Pkg. 5)	.70
*RB-058	BOARD—Terminal board (8 lug)	.10	*RQ-1271	RESISTOR—3300 ohms $\frac{1}{2}$ W. carbon (R-113) (Pkg. 5)	.70
*RB-060	BOARD—Antenna terminal board	.10	*RQ-1273	RESISTOR—3900 ohms $\frac{1}{2}$ W. carbon (R-117, 123, 190, 203) (Pkg. 5)	.70
*RB-091	BOARD—Terminal board (3 lug)	.10	*RQ-1275	RESISTOR—4700 ohms $\frac{1}{2}$ W. carbon (R-123, 136, 180) (Pkg. 5)	.70
*R4-621	BEZEL—Molded indicator bezel	.20	*RQ-1283	RESISTOR—10,000 ohms $\frac{1}{2}$ W. carbon (R-164) (Pkg. 5)	.70
*RC-000	CAPACITOR—.0015 mfd. 600 V. paper (C-42)	.25	*RQ-1285	RESISTOR—12,000 ohms $\frac{1}{2}$ W. carbon (R-115) (Pkg. 5)	.70
*RC-009	CAPACITOR—.001 mfd. 600 V. paper (C-41, 52)	.30	*RQ-1289	RESISTOR—18,000 ohms $\frac{1}{2}$ W. carbon (R-101, 195) (Pkg. 5)	.70
*RC-011	CAPACITOR—.002 mfd. 600 V. paper (C-56)	.25	*RQ-1293	RESISTOR—27,000 ohms $\frac{1}{2}$ W. carbon (R-103) (Pkg. 5)	.70
*RC-023	CAPACITOR—.005 mfd. 600 V. paper (C-22)	.25	*RQ-1295	RESISTOR—33,000 ohms $\frac{1}{2}$ W. carbon (R-165) (Pkg. 5)	.70
*RC-028	CAPACITOR—.006 mfd. 600 V. paper (C-26, 37)	.30	*RQ-1297	RESISTOR—39,000 ohms $\frac{1}{2}$ W. carbon (R-106) (Pkg. 5)	.70
*RC-039	CAPACITOR—.01 mfd. 600 V. paper (C-38, 62)	.25	*RQ-1299	RESISTOR—47,000 ohms $\frac{1}{2}$ W. carbon (R-192, 196) (Pkg. 5)	.70
*RC-048	CAPACITOR—.02 mfd. 600 V. paper (C-9, 13, 16, 18, 19, 24, 25, 29, 31, 34, 38, 45, 50)	.30	*RQ-1301	RESISTOR—56,000 ohms $\frac{1}{2}$ W. carbon (R-205) (Pkg. 5)	.70
*RC-049	CAPACITOR—.004 mfd. 600 V. paper (C-35)	.25	*RQ-1303	RESISTOR—68,000 ohms $\frac{1}{2}$ W. carbon (R-206) (Pkg. 5)	.70
*RC-072	CAPACITOR—.05 mfd. 200 V. paper (C-2, 7, 11, 14, 17, 27)	.25	*RQ-1305	RESISTOR—82,000 ohms $\frac{1}{2}$ W. carbon (R-204) (Pkg. 5)	.70
*RC-090	CAPACITOR—.04 mfd. 600 V. paper (C-73)	.30	*RQ-1307	RESISTOR—100,000 ohms $\frac{1}{2}$ W. carbon (R-111) (Pkg. 5)	.70
*RC-096	CAPACITOR—.01 mfd. 200 V. paper (C-30, 33)	.30	*RQ-1311	RESISTOR—150,000 ohms $\frac{1}{2}$ W. carbon (R-131, 137, 145) (Pkg. 5)	.70
*RC-123	CAPACITOR—.01 mfd. 400 V. paper (C-43, 44, 49, 53, 88, 93)	.35	*RQ-1313	RESISTOR—180,000 ohms $\frac{1}{2}$ W. carbon (R-162) (Pkg. 5)	.70
*RC-132	CAPACITOR—.01 mfd. 2000 V. paper (C-58)	1.80	*RQ-1315	RESISTOR—220,000 ohms $\frac{1}{2}$ W. carbon (R-104, 118, 128, 142, 171, 173, 193) (Pkg. 5)	.70
*RC-133	CAPACITOR—.06 mfd. 2000 V. paper (C-57)	1.00	*RQ-1317	RESISTOR—270,000 ohms $\frac{1}{2}$ W. carbon (R-166) (Pkg. 5)	.70
*RC-134	CAPACITOR—.01 mfd. 1000 V. paper (C-65)	.30	*RQ-1319	RESISTOR—330,000 ohms $\frac{1}{2}$ W. carbon (R-175) (Pkg. 5)	.70
*RC-147	CAPACITOR—.25 mfd. 400 V. paper (C-47)	.20	*RQ-1321	RESISTOR—390,000 ohms $\frac{1}{2}$ W. carbon (R-194) (Pkg. 5)	.70
*RC-157	CAPACITOR—.6 mfd. 200 V. paper (C-63)	.40	*RQ-1323	RESISTOR—470,000 ohms $\frac{1}{2}$ W. carbon (R-154) (Pkg. 5)	.70
*RC-192	CAPACITOR—.003 mfd. 2000 V. paper (C-64, 66, 85, 86)	1.85	*RQ-1327	RESISTOR—680,000 ohms $\frac{1}{2}$ W. carbon (R-156) (Pkg. 5)	.70
*RC-203	CAPACITOR—12 mmf. mica (C-15)	.25	*RQ-1331	RESISTOR—1.0 megohm $\frac{1}{2}$ W. carbon (R-120, 133, 135, 144, 151, 168, 179) (Pkg. 5)	.70
*RC-220	CAPACITOR—4 mmf. mica (C-84)	.25	*RQ-1335	RESISTOR—1.5 megohms $\frac{1}{2}$ W. carbon (R-191) (Pkg. 5)	.70
*RC-234	CAPACITOR—22 mmf. mica (C-4, 21)	.25	*RQ-1339	RESISTOR—2.2 megohms $\frac{1}{2}$ W. carbon (R-125, 149, 153, 166, 186) (Pkg. 5)	.70
*RC-237	CAPACITOR—82 mmf. mica (C-79, 80)	.25	*RQ-1341	RESISTOR—2.7 megohms $\frac{1}{2}$ W. carbon (R-147) (Pkg. 5)	.70
*RC-252	CAPACITOR—47 mmf. mica (C-32, 95)	.25	*RQ-1349	RESISTOR—5.6 megohms $\frac{1}{2}$ W. carbon (R-173, 174, 187, 188) (Pkg. 5)	.70
*RC-235	CAPACITOR—100 mmf. mica (C-6, 46)	.25	RQ-1420	RESISTOR—33 ohms 1 W. carbon (R-141)	.20
*RC-238	CAPACITOR—68 mmf. mica (C-94)	.10	RQ-1460	RESISTOR—1200 ohms 1 W. carbon (R-122)	.20
*RC-242	CAPACITOR—150 mmf. mica (C-23)	.25	*RQ-1461	RESISTOR—1500 ohms 1 W. carbon (R-176)	.20
*RC-246	CAPACITOR—180 mmf. mica (C-40)	.15	*RQ-1471	RESISTOR—3300 ohms 1 W. carbon (R-154)	.20
*RC-274	CAPACITOR—330 mmf. mica (C-5, 8, 87)	.30	RQ-1473	RESISTOR—4700 ohms 1 W. carbon (R-107, 112, 116)	.20
*RC-293	CAPACITOR—470 mmf. mica (C92)	.30	RQ-1476	RESISTOR—5600 ohms 1 W. carbon (R-130 on HM-185, 197)	.20
*RC-429	CAPACITOR—30 mfd. 500 V. wet electrolytic (C-59, 60)	1.35	*RQ-1485	RESISTOR—12,000 ohms 1 W. carbon (R-119)	.20
*RC-898	CAPACITOR—R.F. padder (C-78)	.40	*RQ-1489	RESISTOR—18,000 ohms 1 W. carbon (R-178)	.20
*RC-1990	CLAMP—Ant. coil mounting clamp (Pkg. 5)	.10	*RQ-1490	RESISTOR—47,000 ohms 1 W. carbon (R-184, 199)	.20
*RC-5138	CAPACITOR—.20 mfd. 25 V., 10 mfd. 450 V., dry electrolytic (C-36, 77)	.90	*RS-170	SHIELD—6P8G tube shield	.15
*RC-5139	CAPACITOR—10 mfd. 300 V., 10 mfd. 450 V., 10 mfd. 450 V. dry electrolytic (C-48, 61, 76)	1.50	RS-252	SOCKET—Octal tube socket	.15
*RC-5140	CAPACITOR—.10 mfd. 450 V. dry electrolytic (C-74) (Also C-77 on HM-171)	.85	RS-257	SOCKET—Electrolytic mounting socket	.05
*RG-010	GRID CLIP—6P88 grid clip (Pkg. 5)	.10	RS-265	SOCKET—Light socket assembly	.15
*RK-044	KNOB—Control knob (Pkg. 2)	.40	RS-1011	SPEAKER—12-inch permanent magnet	4.80
*RQ-525	RESISTOR—130,000 ohms $\frac{1}{2}$ W. carbon (R-158)	.20	RS-1803	SHIELD—6N7G tube shield and clip	.40
*RQ-645	RESISTOR—680 ohms $\frac{1}{2}$ W. carbon (R-134)	.20	RT-471	TRANSFORMER—Output transformer (T-13)	1.70
*RQ-670	RESISTOR—3300 ohms $\frac{1}{2}$ W. carbon (R-161) (Pkg. 5)	.70	RT-954	TERMINAL—Speaker lead contact clip (Pkg. 10)	.10
*RQ-695	RESISTOR—39,000 ohms $\frac{1}{2}$ W. carbon (R-127)	.20	*RW-101	WASHER—Felt washer for control shafts (Pkg. 10)	.05
*RQ-774	RESISTOR—12,000 ohms $\frac{1}{2}$ W. carbon (R-119)	.25	RW-112	WASHER—Transformer shaft tension washer (Pkg. 10)	.10
*RQ-1241	RESISTOR—220 ohms $\frac{1}{2}$ W. carbon (R-105, 110, 114) (Pkg. 5)	.70	RX-065	ASSEMBLY—Speaker mounting assembly	.10
*RQ-1245	RESISTOR—270 ohms $\frac{1}{2}$ W. carbon (R-129) (Pkg. 5)	.70			
*RQ-1247	RESISTOR—330 ohms $\frac{1}{2}$ W. carbon (R-307) (Pkg. 5)	.70			
*RQ-1251	RESISTOR—470 ohms $\frac{1}{2}$ W. carbon (R-148, 151) (Pkg. 5)	.70			
*RQ-1259	RESISTOR—1000 ohms $\frac{1}{2}$ W. carbon (R-102, 150, 152) (Pkg. 5)	.70			

* Used on previous receivers.

(Continued on next page)

REPLACEMENT PARTS LIST (Continued)

Stock No.	Description	List Price	Stock No.	Description	List Price
Parts Used in Television Only					
RTB-500	PUSH BUTTON—Station selector push button	\$0.15	RTL-1002	COIL—R.F. coil (Band No. 3) (L-14)	\$0.35
RTB-1000	BOARD—Focus control insulator mounting board	.80	RTL-2000	COIL—Converter grid oscillator coil (T-2)	.30
RTB-1001	BOARD—Centering control insulator mounting board	.40	RTL-2001	COIL—Converter plate oscillator coil (T-2)	.30
RTB-1002	BOARD—I.P. terminal board (8-hole-square)	1.40	RTL-3000	COIL—Oscillator tuning coil (Band No. 1) (L-8)	.30
RTB-1500	BACK COVER—Cabinet back cover (HM-185)	.45	RTL-3001	COIL—Oscillator tuning coil (Band No. 2) (L-9)	.30
RTB-1501	BACK COVER—Cabinet back cover (HM-171)	.35	RTL-3002	COIL—Oscillator tuning coil (Band No. 3) (L-10)	.30
RTB-2000	BUSHING—Insulating bushing for mounting (R-163)	.05	RTL-4000	CHOKE—Oscillator Plus B choke (L-1)	1.00
RTB-2001	BUSHING—Station trimmer shaft bushing	.10	RTL-4001	CHOKE—1st Video choke (L-3)	.45
RTC-1000	TRIMMER STRIP—20-200 mmf. trimmers (C-70, 71, 72)	.55	RTL-4002	CHOKE—Video diode choke (L-2)	.50
RTC-1001	TRIMMER STRIP—20-200 mmf. trimmers (C-67, 68, 69)	.55	RTL-4003	CHOKE—Video output choke (L-6)	.50
RTC-5000	CONTROL—25 megohm brightness control and power switch (R-157)	.80	RTL-5000	REACTOR—Plus B reactor (L-15)	1.60
RTC-5001	CONTROL—2.0 megohm centering control (R-169, 170)	.60	RTM-1000	MASK—Picture tube mask	.35
RTC-5002	CONTROL—2000 ohm tapered contrast control (R-108)	.60	RTQ-1000	RESISTOR—350 ohms 10 W. wire wound (R-177)	1.00
RTC-5003	CONTROL—2.0 megohm focus control (R-167)	.60	RTQ-1001	RESISTOR—1100 ohms 10 W. wire wound (R-163 on HM-185)	1.40
RTC-5004	CONTROL—50,000 ohm horizontal speed control (R-138)	.60	RTQ-1002	RESISTOR—1300 ohms 10 W. wire wound (R-163 on HM-171)	1.40
RTC-5005	CONTROL—100,000 ohms hor. linearity control (R-189)	.60	RTS-100	SOCKET—Chassis power receptacle	1.00
RTC-5006	CONTROL—500,000 ohm tone control (R-132)	.65	RTS-101	SOCKET—2 x 2 tube socket (4-prong)	.95
RTC-5007	CONTROL—2.0 megohm variable control (R-143, 146, 150)	.75	RTS-300	SHAFT—Focus control insulated shaft	.90
RTC-5008	CONTROL—2.0 megohm volume control (R-126)	.75	RTS-301	SHAFT—Coil tuning core shaft	.15
RTC-5009	CONTROL—0.5 megohm width control (R-140)	.60	RTS-500	SWITCH—Station selector switch (S-1)	2.80
RTC-5010	CONTROL—3-20 mmf. tuning control (C-3)	1.30	RTS-700	STUD—4 1/4 in. lg. stud for mounting R-163	.10
RTC-6000	CARD—Television station tab No. 1 (Pkg. 10)	.05	RTS-701	SETSCREW—Headless setscrew for focus control shaft assembly (Pkg. 5)	.10
RTC-6001	CARD—Television station tab No. 2 (Pkg. 10)	.05	RTT-0010	TRANSFORMER—Power transformer (T-12)	14.50
RTC-6002	CARD—Television station tab No. 3 (Pkg. 10)	.05	RTT-2000	TRANSFORMER—Antenna transformer (T-1)	1.00
RTC-7000	CABLE—Power cable with plugs	1.80	RTT-3000	TRANSFORMER—1st Video I.P. transformer (T-7)	3.80
RTC-7001	CABLE—Picture tube cable and 11 prong socket	3.00	RTT-3500	TRANSFORMER—2nd Video I.P. transformer (T-3)	3.80
RTC-8000	CLAMP—Picture tube clamp (upper section)	.80	RTT-4000	TRANSFORMER—3rd Video I.P. transformer (T-4)	6.00
RTC-8001	CUSHION—Picture tube face cushion	1.30	RTT-4500	TRANSFORMER—4th Video I.P. transformer (T-5)	3.80
RTE-100	ESCUTCHEON—Push-button escutcheon	.80	RTT-5000	TRANSFORMER—5th Video I.P. transformer (T-6)	3.80
RTP-100	FUSE HOLDER—Power line fuse holder	.65	RTT-7000	TRANSFORMER—1st Audio I.P. transformer (L-12)	2.25
RTG-100	GRID CLIP—Insulated 2 x 2 grid clip	2.00	RTT-7500	TRANSFORMER—2nd Audio I.P. transformer (T-8)	3.80
RTG-200	GROMMET—Rubber bumper on picture tube shield funnel (Pkg. 5)	.10	RTT-8000	TRANSFORMER—3rd Audio I.P. transformer (T-9)	3.80
RTG-201	GROMMET—Rubber grommet for insulating chassis hole from picture tube cable	.05	RTT-9000	TRANSFORMER—Vert. oscillator transformer (T-11)	2.80
RTL-1000	COIL—R.F. coil (Band No. 1) (L-11)	.35	RTW-100	WASHER—Picture tube rear support washer (rubber)	.80
RTL-1001	COIL—R.F. coil (Band No. 2) (L-13)	.35	RTW-500	WINDOW—Picture tube safety window (HM-185)	2.05
			RTW-501	WINDOW—Celluloid station letter window (Pkg. 5)	.05
			RTW-502	WINDOW—Picture tube safety window (HM-171)	1.60
			RTX-1000	ASSEMBLY—Wave trap assembly (L-16, 17, 18, 19)	3.10
			RTX-1003	ASSEMBLY—Wave trap assembly (L-20, C-04)	.80

GENERAL ELECTRIC COMPANY
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