

SET 466 FOLDER 1

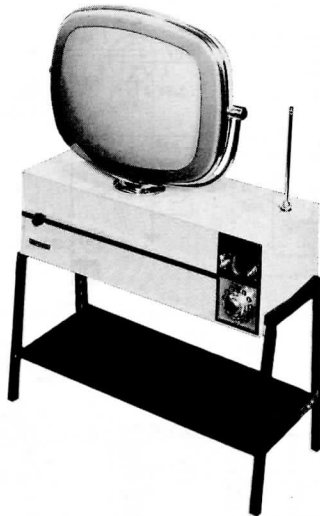
PHOTOFACT\* Folder



with CIRCUITRACE\*

PHILCO CHASSIS 10L41, U, 10L42, U, 10L43, U

PHILCO CHASSIS 10L41, U, 10L42, U, 10L43, U



MODEL H3412L (Ch. 10L43)

PHILCO CHASSIS 10L41, U, 10L42, U, 10L43, U

TRADE NAME	Philco	MODELS	CHASSIS
		H4254S, SL, H4674, L, W, H4676S, SL, H4678, W, H4680, L, W, H4682S, SL, SW, H4690, P, H4692W, H4696S, SW	10L41
		H4676SLR, SR, H4680LR, R, WR, H4690PR, R, H4692WR, H4698PR, R	10L42
		H3408C, H3410, L, V, H3412GL, L, H4432, L, H4730, W	10L43
		UH4254S, SL, UH4674, L, W, UH4676S, SL, UH4678, W, UH4680, L, W, UH4682S, SL, SW, UH4690, P, UH4692W, UH4696S, SW	10L41U
		UH4690PR, R, UH4698PR, R	10L42U
		UH3408C, UH3410, L, V, UH3412GL, L, UH4432, L, UH4730, W	10L43U
MANUFACTURER	Philco Corp., Tioga & "C" Streets, Philadelphia, Pa.		
TYPE SET	Television Receiver		
TUBES	VHF-Sixteen, UHF-Seventeen		
POWER SUPPLY	105-120 Volts AC, 60 Cycle		
TUNING RANGE	Channels 2 thru 13 VHF, 14 thru 83 UHF, Video IF 45.75MC, Sound IF 41.25MC (Intercarrier)		
		RATING 160 Watts, 1.7 Amp. @ 117 Volts AC	

## SERVICING IN THE FIELD

### SAFETY GLASS REMOVAL

Remove 2 screws at bottom of picture tube holding trim. Remove spring holding trim strip around picture tube. Remove 2 screws holding metal shell strap. Remove strap and front glass.

### FUSE

A fuse wire is used for filament protection. (For location, see M4 in photo "Chassis Top View".)

### FUSE DEVICE

A 5.6Ω fusible resistor is used for low voltage power supply protection. (For location, see "Tube Placement Chart".)

### TUNER OSCILLATOR ADJUSTMENTS

To touch-up the VHF Oscillator, remove Channel Selector and Fine Tuning knobs.

### AGC

The AGC may be varied by means of a Range Switch. (For

location, see "Tube Placement Chart".)

### FOCUS

The focus may be varied by connecting the lead from pin 4 of the picture tube to various voltage points. (For location, see photo "Chassis-Top View".)

### HORIZONTAL OSCILLATOR FIELD ADJUSTMENTS

Coarse adjustment of the Horizontal Hold is accomplished by the proper setting of the Horizontal Frequency control. (For location, see "Tube Placement Chart".)

### WIDTH

The width may be varied by adjusting a metallic sleeve, located between the yoke and the picture tube neck, in or out of the yoke.

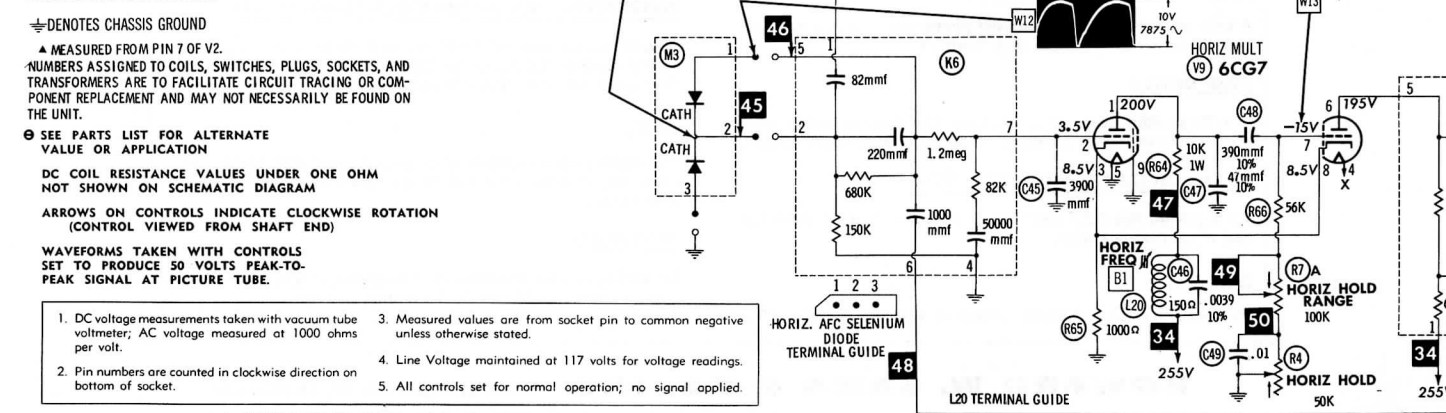
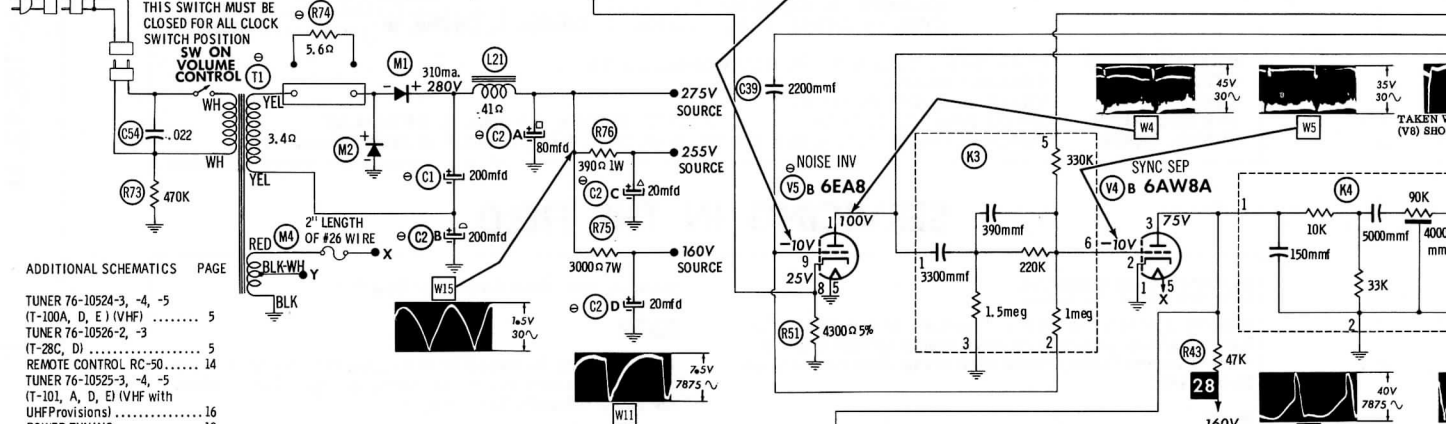
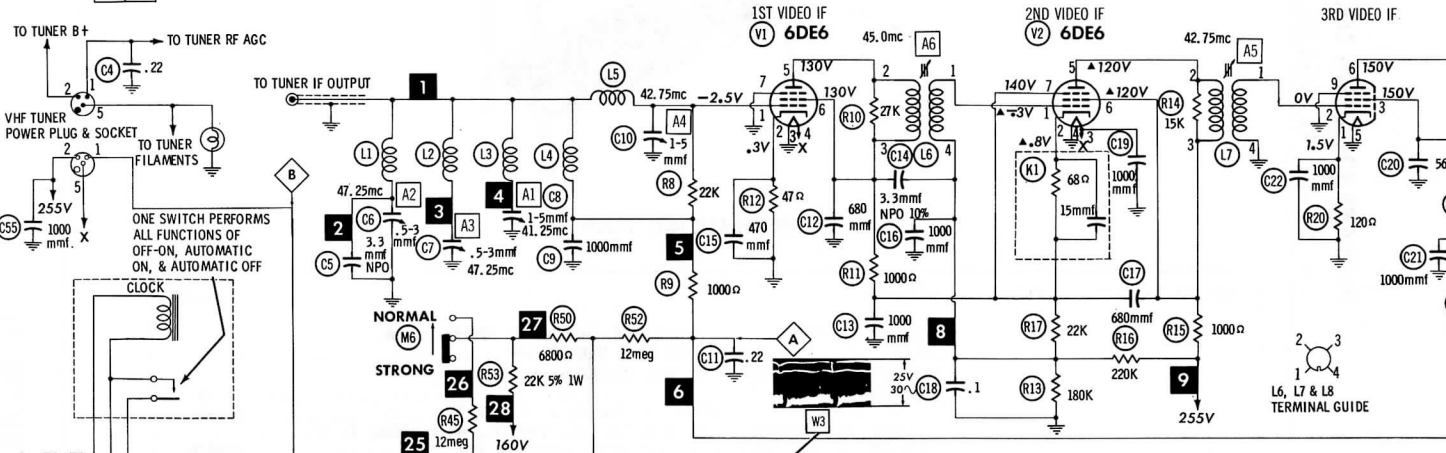
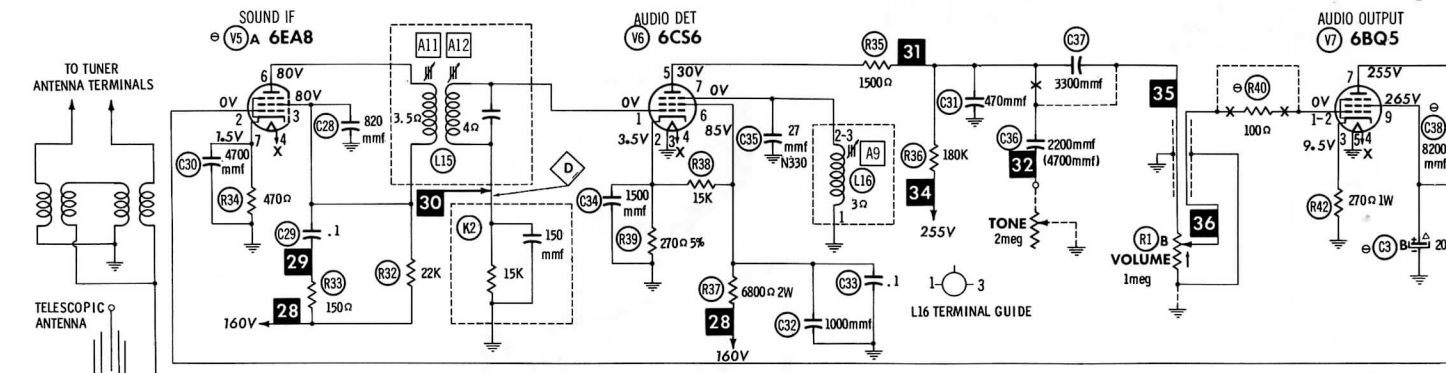
### CENTERING

Centering is accomplished by 2 magnetic rings, located behind the yoke, on the neck of the picture tube.

## HOWARD W. SAMS & CO., INC. Indianapolis 6, Indiana

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ADDITIONAL SCHEMATICS PAGE

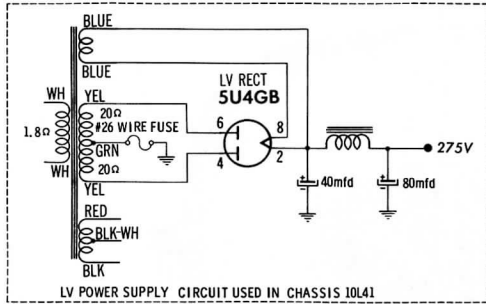
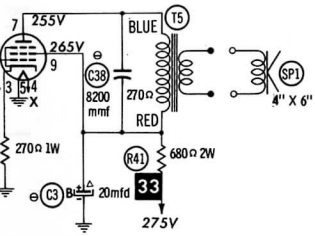
TUNER 76-10524-3, -4, -5 (T-100A, D, E) (VHF)	5
TUNER 76-10526-2, -3 (T-28C, D)	5
REMOTE CONTROL RC-50	14
TUNER 76-10525-3, -4, -5 (T-101, A, D, E) (VHF with UHF Provisions)	16
POWER TUNING	18

⊕ DENOTES CHASSIS GROUND  
 ▲ MEASURED FROM PIN 7 OF V2.  
 NUMBERS ASSIGNED TO COILS, SWITCHES, PLUGS, SOCKETS, AND TRANSFORMERS ARE TO FACILITATE CIRCUIT TRACING OR COMPONENT REPLACEMENT AND MAY NOT NECESSARILY BE FOUND ON THE UNIT.  
 ⊕ SEE PARTS LIST FOR ALTERNATE VALUE OR APPLICATION  
 DC COIL RESISTANCE VALUES UNDER ONE OHM NOT SHOWN ON SCHEMATIC DIAGRAM  
 ARROWS ON CONTROLS INDICATE CLOCKWISE ROTATION (CONTROL VIEWED FROM SHAFT END)  
 WAVEFORMS TAKEN WITH CONTROLS SET TO PRODUCE 50 VOLTS PEAK-TO-PEAK SIGNAL AT PICTURE TUBE.

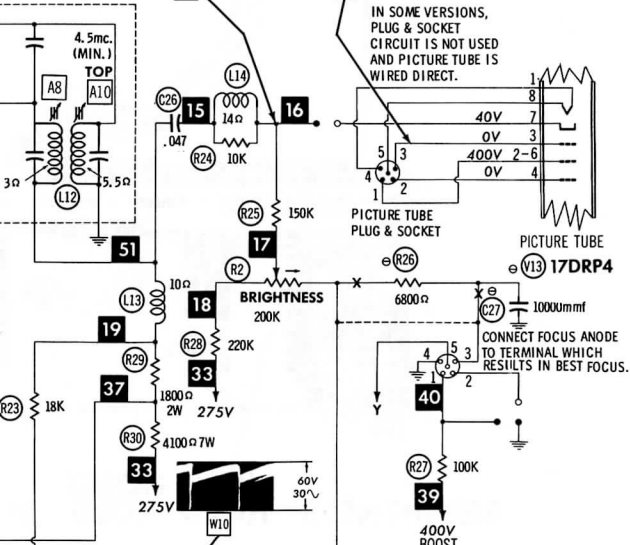
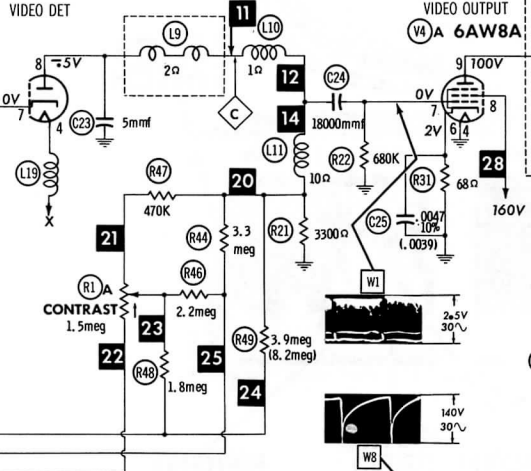
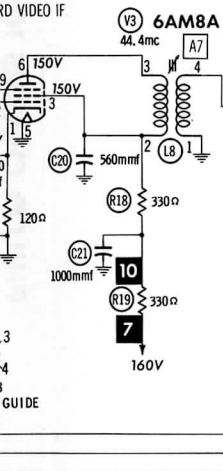
1. DC voltage measurements taken with vacuum tube voltmeter; AC voltage measured at 1000 ohms per volt.
2. Pin numbers are counted in clockwise direction on bottom of socket.
3. Measured values are from socket pin to common negative unless otherwise stated.
4. Line Voltage maintained at 117 volts for voltage readings.
5. All controls set for normal operation; no signal applied.

A PHOTOFACIT STANDARD NOTATION SCHEMATIC  
 with CIRCUITRACE  
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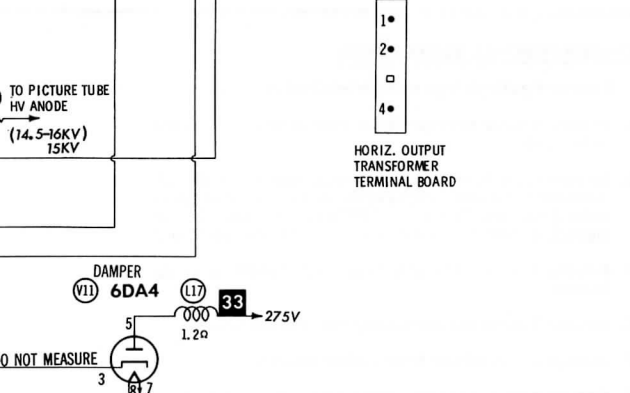
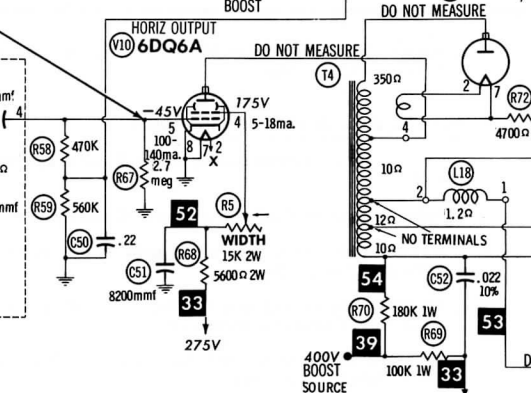
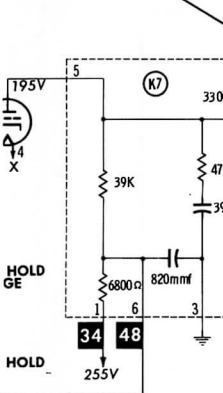
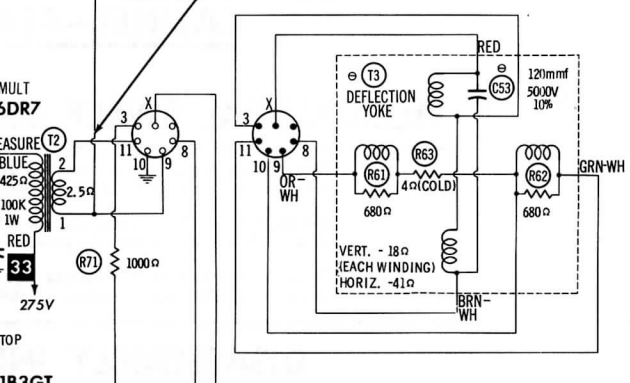
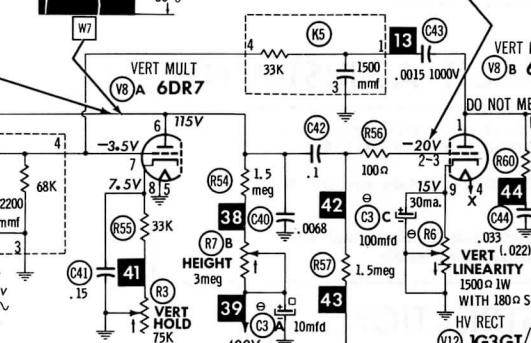
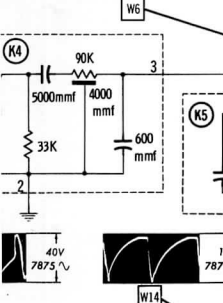
VIDEO OUTPUT  
6BQ5



VIDEO IF



TAKEN WITH PIN 7 OF (V8) SHORTED TO GROUND.

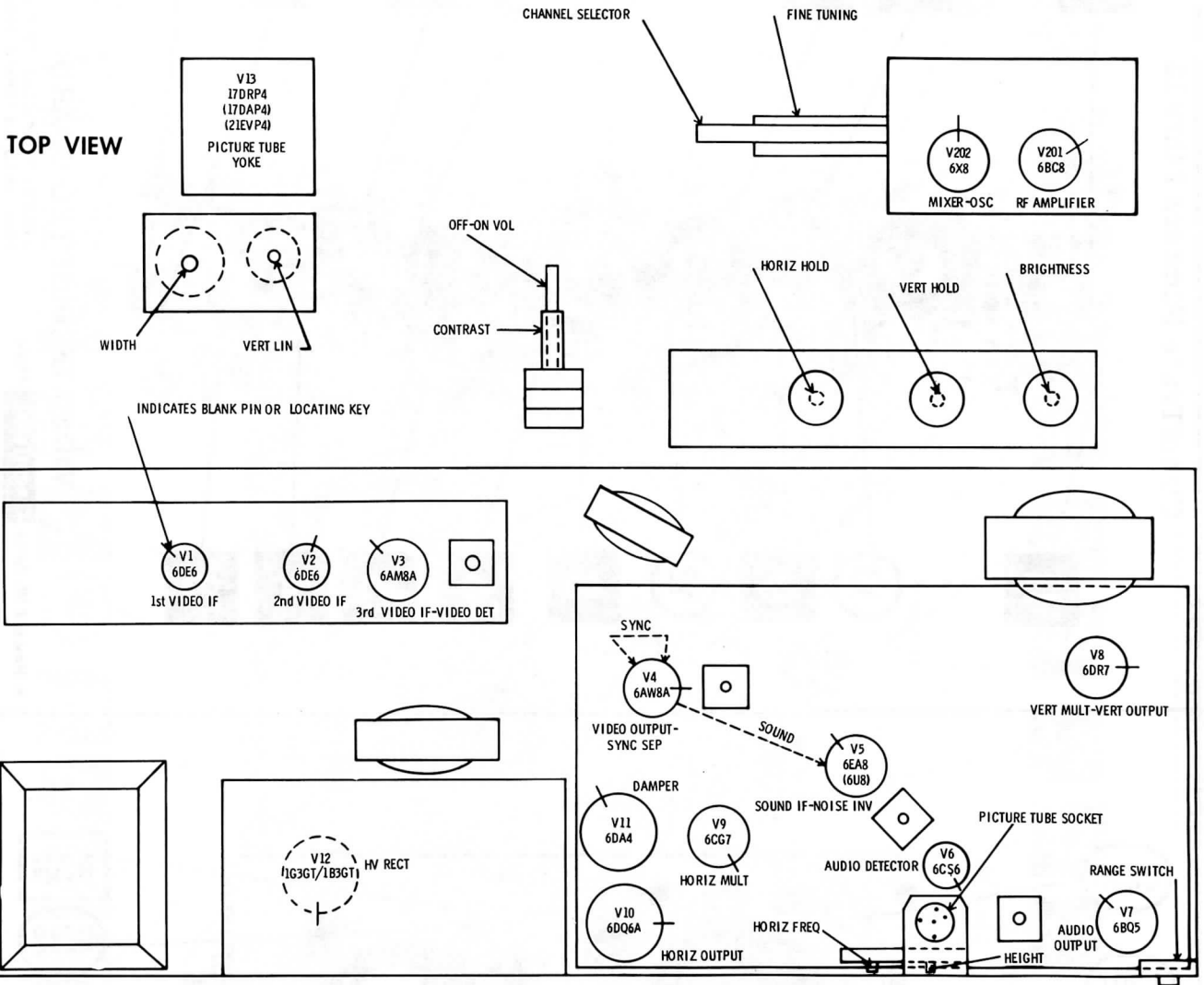


PHILCO CHASSIS 10L41, U, 10L42, U, 10L43, U

PHILCO CHASSIS 10L41, U, 10L42, U, 10L43, U

FOLDER 1

# TUBE PLACEMENT CHART



PHILCO CHASSIS 10L41,  
U, 10L42, U, 10L43, U

# TUBE FAILURE CHECK CHART

The following chart lists tubes whose failures are most likely to produce indicated symptoms. Refer to tube placement chart for location and type of tube.

**POWER SUPPLY FAILURE**  
No raster, no sound      Fusible Resistor, Rect. (B+)

**SWEEP FAILURE**  
No raster, has sound      Diode (Horiz. AFC), V9, V10, V11, V12, V13  
No vertical deflection      V8  
Poor vert. linearity or foldover      V8  
Poor horiz. linearity or foldover      V9, V10, V11  
Narrow picture      V9, V10, V11, Rect. (B+)  
Vert. off freq.      V8  
Horiz. off freq.      Diode (Horiz. AFC), V9

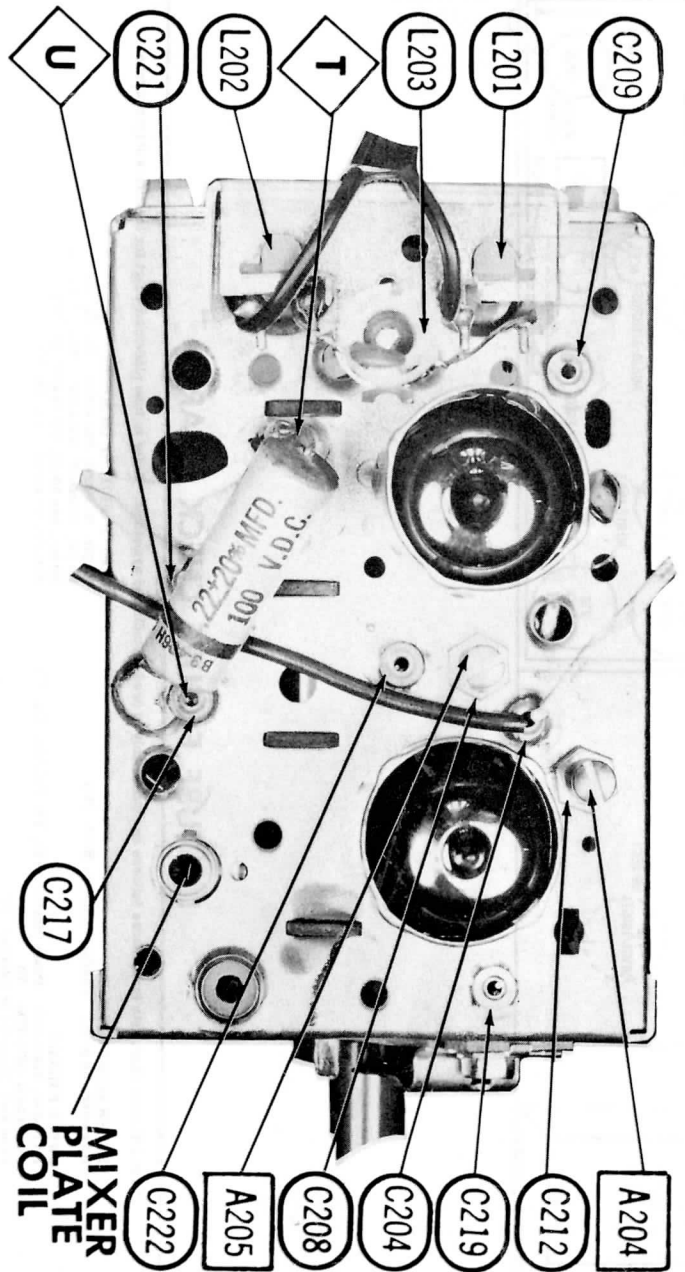
**LOSS OF PICTURE OR SOUND**  
No pic, no sound, has raster      V1, V2, V3  
No pic, no sound, has snow      V201, V202, V1  
No pic, has sound, has raster      V4, V13  
Has pic, no sound      V5, V6, V7

**SYNC FAILURE**  
No vert. sync      V4  
No horiz. sync      V4, Diode (Horiz. AFC)  
No vert. or horiz. sync      V4

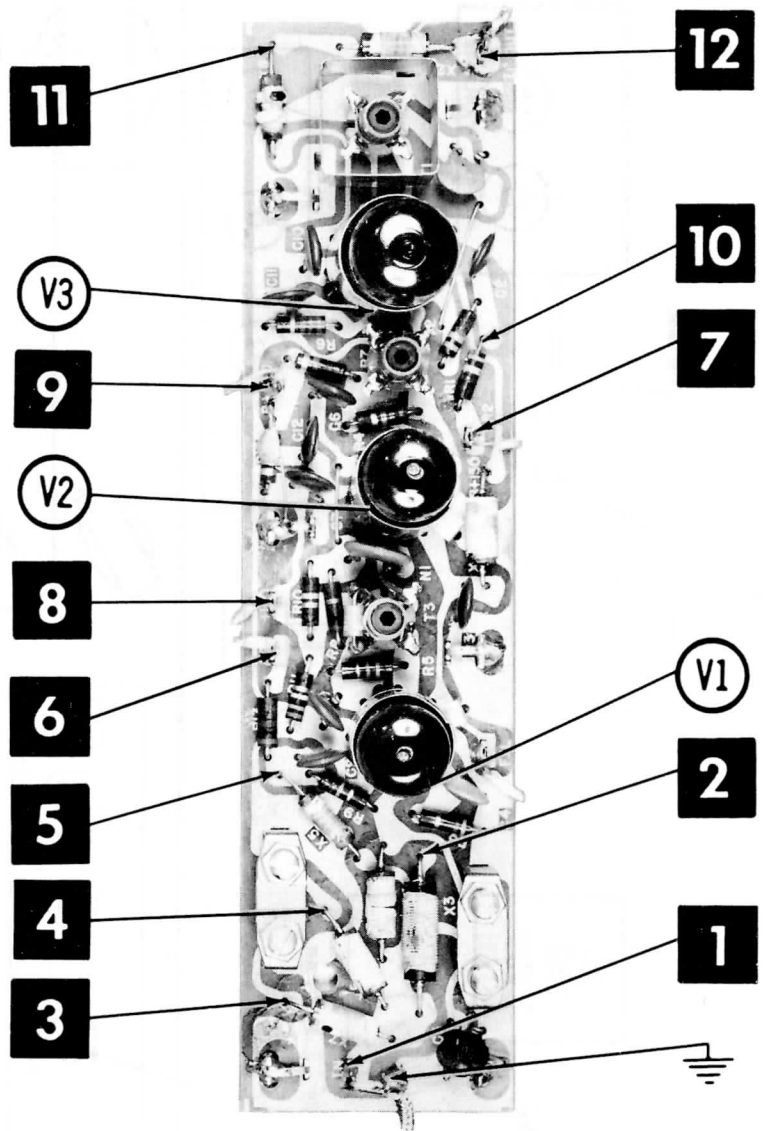
FOLDER 1



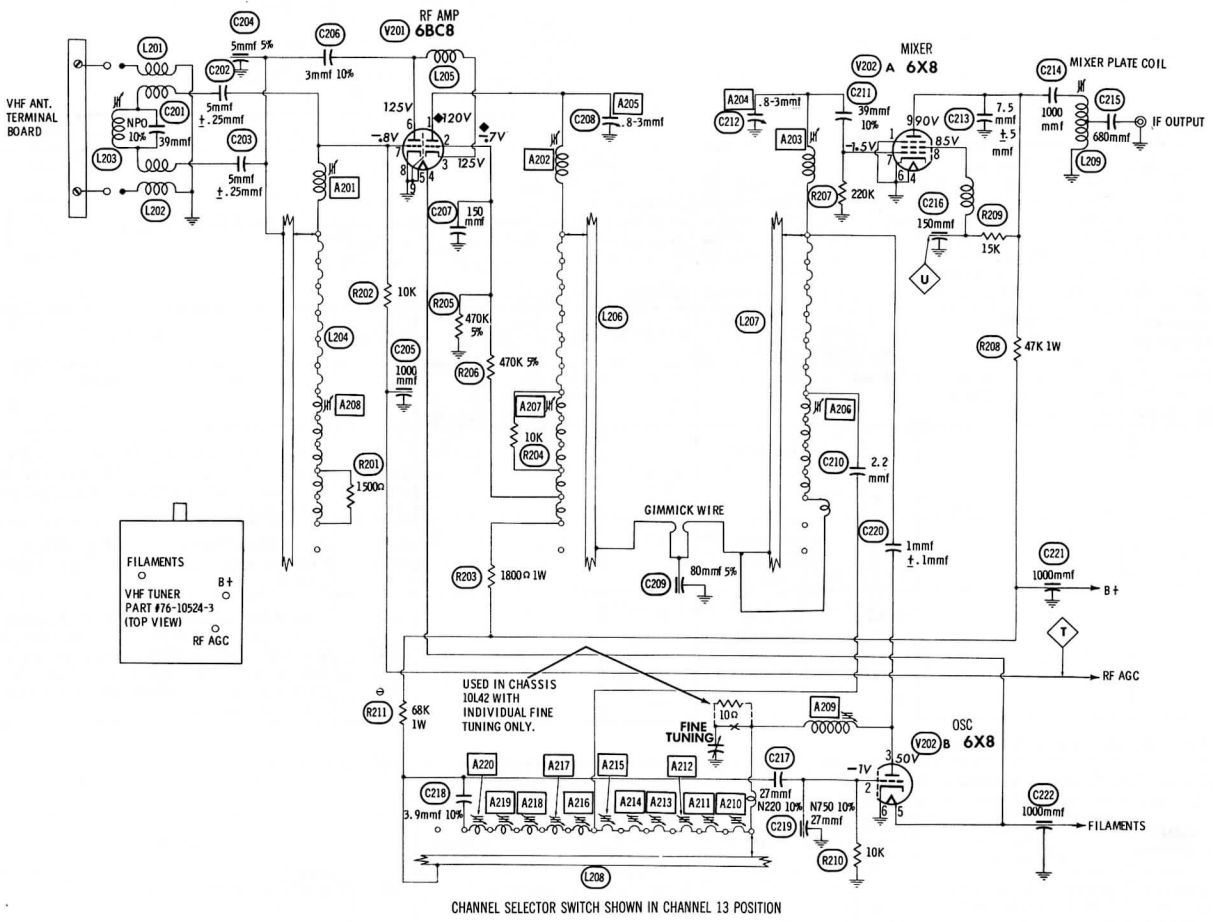
TUNER 76-10524-3 (T-100A) - TOP VIEW



CircuitTrace Numbers 1 thru 12

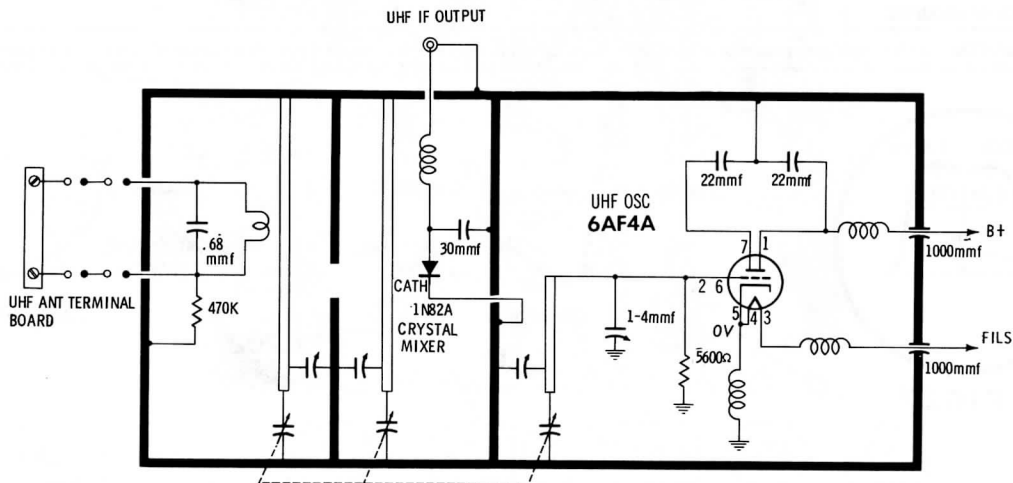


VIDEO IF PRINTED BOARD



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VHF TUNER 76-10524-3, -4, -5 (T-100A, D, E)



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UHF TUNER 76-10526-2, -3 (T-28C, D)

# TUNER ALIGNMENT INSTRUCTIONS

## PRE-ALIGNMENT INSTRUCTIONS FOR TUNER T100, T101

The high voltage lead should be securely taped and kept away from the chassis.  
Allow a 20 minute warm-up period for the receiver and test equipment.

Suggested alignment tools: A201, A202, A203, A206, A207, A208, A221... General Cement #5009, 8195, 8274, 8275, 8278, 8987  
Walsco #2531  
A204, A205 ..... General Cement #5000, 5003, 5009, 8290  
Walsco #2520, 2523, 2525, 2537  
A209 thru A220 ..... General Cement #8729, 8988, 8989, 9294  
Walsco #2532, 2538  
Mixer Plate Coil ..... General Cement #8606, 8606L, 8282, 9295  
Walsco #2526, 2543, 2544, 2545

### VHF RF AND MIXER ALIGNMENT

Set Range switch to "Normal".

Connect the negative lead of a 1.5 volt bias supply to point  $\diamond$ . Positive to chassis.

Detune the Mixer Plate coil by connecting a 10 to 20mmf capacitor across it.

Connect the synchronized sweep voltage from the sweep generator to the horizontal input of the oscilloscope for horizontal deflection.

The sweep generator output lead should be terminated with its characteristic impedance, usually 50 ohms.

Use only enough sweep generator output to provide a usable pattern on scope.

Use 10MC sweep unless otherwise noted.

Coils not containing adjustable cores are adjusted by expanding or compressing coil turns.

DUMMY ANTENNA	SWEEP GENERATOR COUPLING	SWEEP GENERATOR FREQUENCY	MARKER GENERATOR FREQUENCY	CHANNEL	CONNECT SCOPE	ADJUST	REMARKS
1. Two 120 $\Omega$ Carbon Resistors	Across VHF antenna terminals with 120 $\Omega$ in each lead.	213MC	210MC	13	Vert. Amp. thru 10K to point $\diamond$ . Low side to chassis.	A201	Adjust for maximum amplitude.
2. "	"	"	211.25MC	"	"	A202, A203	Adjust for maximum gain and symmetry of response similar to Fig. 201 with markers as shown. Adjust A202 to set marker level, A203 for proper tilt.
3. "	"	177MC	174.0MC 180.0MC	7	"	A204, A205	Adjust for tilt as shown in Fig. 202. Recheck step 2 and retouch, if necessary. Repeat step 3.
4. "	"	85MC	82.0MC 85.0MC 88.0MC	6	"	A206, A207, A208	Turn A206 counterclockwise until a single peak appears. Adjust A207 until peak falls at 85MC. Adjust A208 for maximum gain and symmetry of single peak. Retouch A206 and A207 for symmetrical response centered about 85MC.

### VHF OSCILLATOR ALIGNMENT

Set the Fine Tuning to the center of its range.

This procedure uses the traps of the Video IF strip. Make certain Video IF Alignment is correct.

DUMMY ANTENNA	SIGNAL GENERATOR COUPLING	SIGNAL GENERATOR FREQUENCY	CHANNEL	CONNECT VTVM	ADJUST	REMARKS
5. Two 120 $\Omega$ Carbon Resistors	Across VHF antenna terminals with 120 $\Omega$ in each lead.	209.75MC (400 $\pm$ 30% AM Mod)	13	Across Video Detector load	A209	Adjust for MINIMUM scope indication.
		203.75MC	12		A210	
		197.75MC	11		A211	
		191.75MC	10		A212	
		185.75MC	9		A213	
		179.75MC	8		A214	
		173.75MC	7		A215	
		81.75MC	6		A216	
		75.75MC	5		A217	
		65.75MC	4		A218	
		59.75MC	3		A219	
		53.75MC	2		A220	

### UHF TUNER ALIGNMENT

This portion of the receiver has been properly aligned at the factory and is very stable. Alignment of this portion should not be required in the field.

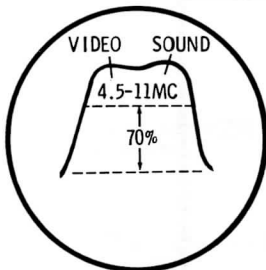


FIG. 201

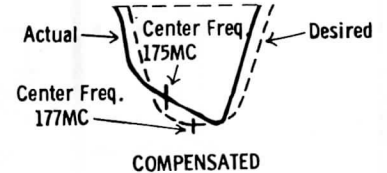
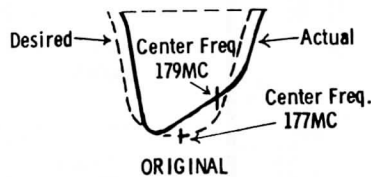


FIG. 202

# TUNER PARTS LIST AND DESCRIPTIONS

76-10524-3(T-100A)

## TUBES

* CBS *		GENERAL ELECTRIC *		RAYTHEON *		SYLVANIA *	
ITEM No.	USE	TYPE		ITEM No.	USE	TYPE	
V201	RF Amplifier	6BC8		V202	Mixer-Osc.	6X8	

## FIXED CAPACITORS

Capacity values given in the rating column are in mfd. for Paper Capacitors, and in mmfd. for Mica and Ceramic Capacitors.

ITEM No.	RATING	REMARKS	REPLACEMENT DATA						
			AEROVOX PART No.	CENTRALAB PART No.	CORNELL-DUBILIER PART No.	ELMENCO PART No.	MALLORY PART No.	SPRAGUE PART No.	
C201	39 NPO 10%	#30-1268-1	NPO-DI 39	TCZ-39	C10Q39C	CCTO-390	CNO-439	10TCC-Q39	
C202	5 ± .25mmf		NPO-SI 5	TCZ-4R7	C10V5C	CCTO-050	CNO-547	10TCC-V50	
C203	5 ± .25mmf		NPO-SI 5	TCZ-4R7	C10V5C	CCTO-050	CNO-547	10TCC-V50	
C204	5 10%		EF-001	MFT-1000			CCF-102	CT280A	
C205	1000			TCZ-3R3		C10V3C	CCTO-3R3	CNO-533	10TCC-V33
C206	3 10%			DI-150	DD-151	LI0T15	CCD-151	GP315	10TS-T15
C207	150				829-3		CV-1	CT565	
C208	.8-3			#30-1268-13	NPO-SI 2.2	TCZ-2R2	C10V22C	CCTO-2R2	CNO-522
C209	80 5%		NPO-DI 39		TCZ-39	C10Q39C	CCTO-390	CNO-439	10TCC-Q39
C210	2.2				829-3		CV-1	CT565	
C211	39 10%		DD-102		C10V8C	CCD-102	GP580	5HK-D10	
C212	.8-3		DD-681		BYA10D1	CCD-681	GP368	10TS-T68	
C213	7.5 ± .5mmf	#30-1268-6	BPD-001						
C214	1000		SI 680						
C215	680		#30-1271-3						
C216	150								
C217	27 N220 10%	#30-1268-4	NPO-SI 1	TCZ-1				10TCR-Q27	
C218	3.9 10%		EF-001	MFT-1000				10TCC-V10	
C219	27 N750 10%		EF-001	MFT-1000					
C220	1 ± .1mmf								
C221	1000								
C222	1000								

\* Not normally in distributor's stock. Available thru distributor on order to manufacturer.  
# Philco Part Number.

## RESISTORS

All wattages 1/2 watt, or less, unless otherwise listed.

ITEM No.	RATING	REMARKS	ITEM No.	RATING	REMARKS	ITEM No.	RATING	REMARKS
R201	1500Ω		R205	470K 5%		R209	15K	
R202	10K		R206	470K 5%		R210	10K	
R203	1800Ω 1W		R207	220K		R211	68K 1W	Note 1
R204	10K		R208	47K 1W				

Note 1. Alternate 56K resistor is used in T-100A tuner, Ch. 10L42.

## COILS (RF-IF)

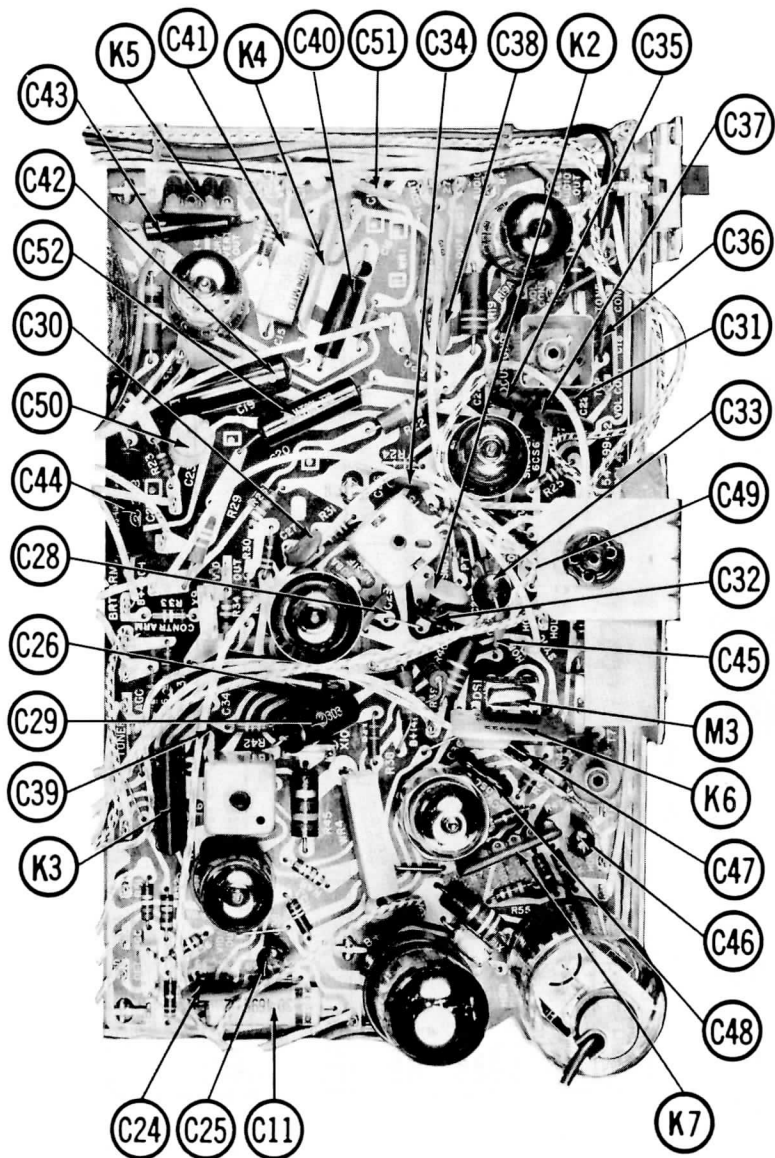
ITEM No.	USE	PHILCO PART No.	NOTES	ITEM No.	USE	PHILCO PART No.	NOTES
L201	Ant. Coil	32-4725-4		L207	Mixer Grid Coils	76-10556	Channel 2-13, Includes Wafer Assy.
L202	Ant. Coil	32-4725-4		L208	Osc. Coils	76-10108	Channel 2-13, Includes Wafer Assy.
L203	IF Trap	32-4719-2		L209	Mixer Plate Coil	32-4652-48	
L204	Ant. Coils	76-11498	Channel 2-13, Includes Wafer Assy.				
L205	RF Choke	32-4652-52					
L206	RF Coils	76-11712	Channel 2-13, Includes Wafer Assy.				

## MISCELLANEOUS

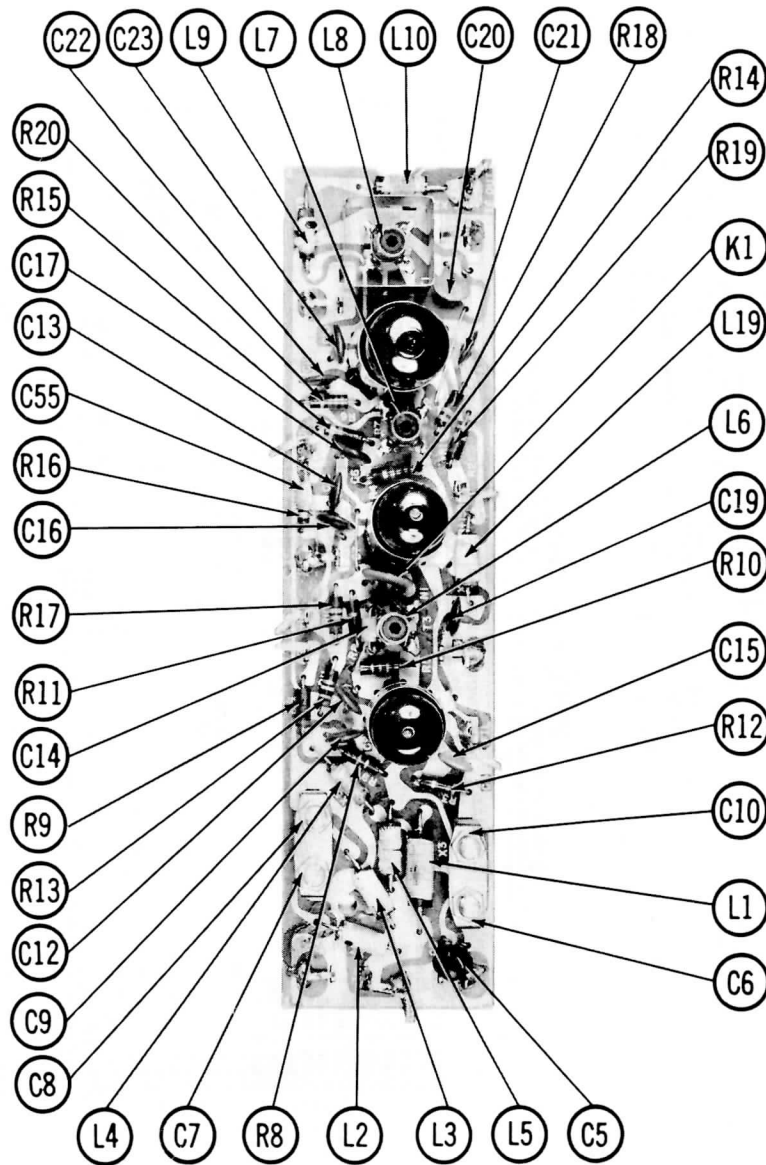
ITEM No.	PART NAME	PHILCO PART No.	NOTES
	Switch Shaft	76-11451-11	Assembly
	Wrench Extension Shaft	28-13074-1	Part of Pre-Set Fine Tuning Assembly
	Pre-Set Plate & Screw Assembly	76-11735-1	Part of Pre-Set Fine Tuning Assembly

PHILCO CHASSIS 10L41, U, 10L42, U, 10L43, U

FOLDER 1



MAIN PRINTED BOARD - CAPACITOR & MISC.IDENT.



VIDEO IF PRINTED BOARD

# ALIGNMENT INSTRUCTIONS

## PRE-ALIGNMENT INSTRUCTIONS

The High Voltage lead should be securely taped and kept away from the chassis.  
Allow a 20 minute warm-up period for the receiver and test equipment.

Suggested Alignment Tools: A1 thru A4 . . . . GENERAL CEMENT #5000, 5003, 5014, 5015, 5016, 8276, 8290  
WALSCO #2512, 2515, 2522, 2523, 2525, 2537  
A1 thru A11 . . . . GENERAL CEMENT #8606, 8606L, 8282, 9295  
WALSCO #2526, 2543, 2544, 2545

## VIDEO IF ALIGNMENT

Connect the negative lead of a 6 volt bias supply to point  $\text{ⓐ}$ . Positive to chassis.  
Connect the negative lead of a 3 volt bias supply to point  $\text{ⓑ}$ . Positive to chassis.  
Connect the synchronized sweep voltage from the sweep generator to the horizontal input of the oscilloscope for horizontal deflection.  
The generator output lead should be terminated with its characteristic impedance, usually 50 ohms.  
Use only enough generator output to provide a usable indication on VTVM.

DUMMY ANTENNA	SWEEP GENERATOR COUPLING	SWEEP GENERATOR FREQUENCY	MARKER GENERATOR FREQUENCY	CHANNEL	CONNECT SCOPE	ADJUST	REMARKS
1. Direct	Place a thin insulated metal strip between the Mixer-Osc. tube (V202), and tube shield. Connect the high side of sweep generator to the metal strip. Low side to chassis.	Not used	45.8MC (400% AM Mod)	Any non-interfering channel	Vert. Amp. thru 10K to point $\text{ⓐ}$ . Low side to chassis. (Across Video Det. load)	Mixer Plate Coil	Adjust for maximum on scope.
2. "	"	"	41.25MC	"	"	A1	Adjust for MINIMUM on scope.
3. "	"	"	47.25MC	"	"	A2, A3	"
4. "	"	"	42.75MC	"	"	A4, A5	Adjust for maximum on scope.
5. "	"	"	45.0MC	"	"	A6	"
6. "	"	"	44.4MC	"	"	A7	"
7. Two 120Ω Carbon Resistors	Across antenna terminals with 120Ω in each lead.	"	65.75MC	4	"	Fine Tuning	Adjust for MINIMUM on scope. Leave Fine Tuning at this setting.
8. "	"	69MC (10MC Swp)	42.75MC 45.75MC	"	"		Use only enough sweep generator output to provide a usable pattern on scope. Check for response similar to Fig. 1. If necessary retouch Mixer Plate Coil and A4 thru A7 for desired response. Position 45.75MC marker with Mixer Plate Coil and A6. Position 42.75MC marker with A4 and A5. Flatten curve with A7.

## 4.5MC TRAP ALIGNMENT

Use a 4.5MC tuned detector similar to Fig. 2. Before aligning trap, connect the detector to an accurate source of 4.5MC signal and adjust the coil slug for maximum DC voltage output. Set Contrast fully clockwise.

DUMMY ANTENNA	SIGNAL GENERATOR COUPLING	SIGNAL GENERATOR FREQUENCY	CHANNEL	CONNECT VTVM	ADJUST	REMARKS
9. .001mfd	High side to point $\text{ⓐ}$ . Low side to chassis.	4.5MC (400% 30% AM)	Any non-interfering channel	DC probe thru detector (Fig. 2) to pin 7 (cathode) of picture tube. Common to chassis.	A8	Adjust for MINIMUM deflection.

## SOUND IF ALIGNMENT

Tune in a TV station, disconnect the antenna and adjust the Fine Tuning for best picture. DO NOT readjust Fine Tuning during balance of alignment.

Connect antenna and adjust A9 for maximum sound. Connect the DC probe of a VTVM thru 10K to point  $\text{ⓐ}$ . Common to chassis.

Using a weak station signal (with antenna disconnected), adjust A10, A11 and A12 for maximum deflection.

If necessary, retouch SLIGHTLY A10, A11 and A12 to remove intercarrier buzz or noise interference. (DO NOT CHANGE more than 1/4".)

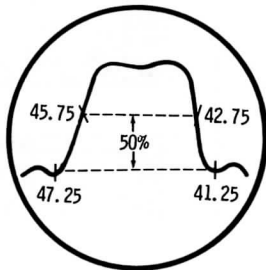


FIG. 1

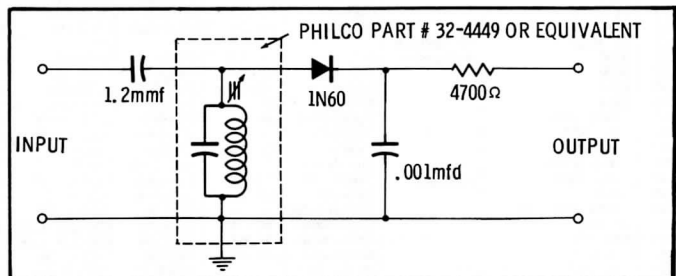


FIG. 2

PHILCO CHASSIS 10L41, U, 10L42, U, 10L43, U

FOLDER 1



TUBES

Table with columns: CBS, GENERAL ELECTRIC, RAYTHEON, SYLVANIA. Sub-headers: ITEM No., USE, TYPE. Lists various vacuum tube models and their specifications.

\* Alternate.

PICTURE TUBE

REPLACEMENT DATA table for picture tubes. Columns: ITEM No., PHILCO PART No., GENERAL ELECTRIC PART No., RCA PART No., RAYTHEON PART No., SYLVANIA PART No., NOTES.

Table with columns: ITEM No., RATING (RESISTANCE, WATTS), PHILCO PART No., CENTR PART. Lists various electronic components.

\* Use 180Ω resistor in series with terminal Note 1. Some versions may use 1500Ω with

All wattages

ELECTROLYTIC CAPACITORS

REPLACEMENT DATA table for electrolytic capacitors. Columns: ITEM No., RATING (CAP., VOLT.), PHILCO PART No., AEROVOX PART No., CORNELL-DUBILIER PART No., MALLORY PART No., PYRAMID PART No., SPRAGUE PART No., NOTES.

\* Not normally in distributor's stock. Available thru distributor on order to manufacturer. § Use insulating tube. Note 1. Not used in Ch. 10L41, U. Note 2. Ch. 10L41, U use 80/20/20/40mfd @ 350V (Part #30-2590-48).

Table with columns: ITEM No., RATING, REMARKS. Lists various electronic components and their ratings.

\* Alternate value. Note 1. Not used in some versions. Note 2. Run 4 and later use 5600Ω Note 3. Not used in Ch. 10L41, U.

FIXED CAPACITORS

Capacity values given in the rating column are in mfd. for Paper Capacitors, and in mmfd. for Mica and Ceramic Capacitors.

REPLACEMENT DATA table for fixed capacitors. Columns: ITEM No., RATING, REMARKS, AEROVOX PART No., CENTRALAB PART No., CORNELL-DUBILIER PART No., ELMENCO PART No., MALLORY PART No., SPRAGUE PART No.

# Philco Part Number. \* Alternate value. \*\* Not normally in distributor's stock. Available thru distributor on order to manufacturer. ① Not used in some versions. ② Runs 1 thru 3 use 8000mmf in this application. ③ Ch. 10L41, U, 10L42, U use 135mmf 5% @ 5000V in this application (Part #30-1246-17).

Table with columns: ITEM No., USE, PHILCO PART No. Lists various electronic components.

Table with columns: ITEM No., DC RES. (PRI., SEC.), PHILCO PART No., HoloId PART. Lists various electronic components.

Table with columns: ITEM No., RATINGS (CURRENT (Measured), DC RES., INDUCTANCE (0 CURRENT 1000 Ω)), PHILCO PART No. Lists various electronic components.

Table with columns: ITEM No., RATING (PRI., SEC. 1, SEC. 2), PHILCO PART No. Lists various electronic components.

# PARTS LIST AND DESCRIPTIONS

## CONTROLS

ITEM No.	RATING		REPLACEMENT DATA				INSTALLATION NOTES
	RESIST-ANCE	WATTS	PHILCO PART No.	CENTRALAB PART No.	CLAROSTAT PART No.	IRC PART No.	
R1A	1.5meg	1/2	33-5592-49				■ UE4069-S Contrast Volume Push-Push Off-On Brightness
B	1meg						
C	Switch						
R2A	200K	1/2	33-5593-24	B-46 Not Req.	A47-200K-S FS-3	Q11-129 Not Req.	U43 Not Req. RU75L SS-3500 SL38
B	Shaft						
R3A	75K	1/2	33-5593-25	B-35 Not Req.	A47-75K-S FS-3	Q11-125 Not Req.	Vert. Hold
B	Shaft						
R4A	50K	1/2	33-5593-30	B-31 Not Req.	A47-50K-S FS-3	Q11-123 Not Req.	Horiz. Hold
B	Shaft						
R5A	15K	2(WW)	33-5574-7	WW-153 Not Req.	A58-15K FKS-1/4	WPK15000 Not Req.	Width
R6	1500Ω	1(WW)	33-5591-20		39-1500 *	112-1500 *	Vert. Lin., Note 1
R7A	180Ω	1	33-5595-3				Horiz. Freq. Height
B	3meg						

\* Use 180Ω resistor in series with terminal.  
 Note 1. Some versions may use 1500Ω with 300Ω stop (Part #33-5591-17). ■ "STA-LOC" Equivalent: FAI55L, RUP16L, DSI125

## RESISTORS

All wattages 1/2 watt, or less, unless otherwise listed.

ITEM No.	RATING	REMARKS	ITEM No.	RATING	REMARKS	ITEM No.	RATING	REMARKS
R8	22K		R31	68Ω		R54	1.5meg	
R9	1000Ω		R32	22K		R55	33K	
R10	27K		R33	150Ω		R56	100Ω	
R11	1000Ω		R34	470Ω		R57	1.5meg	
R12	47Ω		R35	1500Ω		R58	470K	
R13	180K		R36	180K		R59	500K	
R14	15K		R37	6800Ω 2W		R60	100K 1W	
R15	1000Ω		R38	15K		R61	680Ω	
R16	220K		R39	270Ω 5%		R62	680Ω	
R17	22K		R40	100Ω	①	R63	4Ω Cold	#33-1343-19
R18	330Ω		R41	680Ω 2W		R64	10K 1W	
R19	330Ω		R42	270Ω 1W		R65	1000Ω	
R20	120Ω		R43	47K		R66	56K	
R21	3300Ω		R44	3.3meg		R67	2.7meg	
R22	680K		R45	12meg		R68	5600Ω 2W	#66-2565340 ②
R23	18K		R46	2.2meg		R69	100K 1W	
R24	10K		R47	470K		R70	180K 1W	
R25	150K		R48	1.8meg		R71	1000Ω	
R26	6800Ω		R49	3.9meg	(8.2meg)*	R72	4700Ω	
R27	100K		R50	6800Ω		R73	470K	
R28	220K		R51	4300Ω 5%	#66-24382-40	R74	5.6Ω	#33-1366-3 ③
R29	1800Ω 2W		R52	12meg		R75	3000Ω 7W	#33-1363-36
R30	4100Ω 7W	#33-1335-149	R53	22K 5% 1W		R76	390Ω 1W	

\* Alternate value.  
 Note 1. Not used in some versions.  
 Note 2. Run 4 and later use 5600Ω 3W in this application.  
 Note 3. Not used in Ch. 10L41, U.

## COILS (RF-IF)

ITEM No.	USE	REPLACEMENT DATA						NOTES
		PHILCO PART No.	Gromer PART No.	Meissner PART No.	Merit PART No.	Miller PART No.	Ram PART No.	
L1	47.25MC Trap Coil	32-4645-32	19-1001	19-1001	BC-562	4604		
L2	47.25MC Trap Coil	32-4645-19						
L3	41.25MC Trap Coil	32-4645-34						
L4	RF Choke	32-4645-41						
L5	1st Video IF Coil	32-4645-36	19-3001	19-3001	TV-189	6175	VP-9	
L6	2nd Video IF	32-4688-22					Includes C14	
L7	3rd Video IF	32-4688-2						
L8	4th Video IF	32-4688-3						
L9	Resonant Choke	32-4874-1					22uh	
L10	Resonant Choke	32-4645-7					3uh	
L11	Shunt Peaking Coil	32-4762-8	19-4201	19-4201	TV-197	6154	220uh	
L12A	Sound Take-Off	32-4688-9						
L13	4.5MC Trap	32-4762-8	19-4201	19-4201	TV-197	6154	220uh	
L14	Series Peaking Coil	32-4762-10	19-3330	19-3330	TV-200	6132	330uh	
L15	2nd Sound IF	32-4745-2						
L16	Quadrature Coil	32-4644-20						
L17	RF Choke	32-4112-82	19-1005	19-1005	BC-566	4612	9uh	
L18	RF Choke	32-4112-62	19-1005	19-1005	BC-566	4612	9uh	
L19	Fl. Choke	32-4645-40						

## TRANSFORMER (HORIZ. OSC.)

ITEM No.	DC RES.	REPLACEMENT DATA					NOTES
		PHILCO PART No.	Haldorson PART No.	Merit PART No.	Ram PART No.	Thordarson PART No.	
L20	150Ω	32-4754-3					Horiz. Stabilizer

## FILTER CHOKE

ITEM No.	RATINGS			REPLACEMENT DATA						
	CURRENT (Measured)	DC RES.	INDUCTANCE (0 CURRENT 1000 $\mu$ )	PHILCO PART No.	Haldorson PART No.	Merit PART No.	Ram PART No.	Stancor PART No.	Thordarson PART No.	Triad PART No.
L21	.310A	41Ω	1.3 Hy.	32-8710-8	26C44				26C44	C-28X

## TRANSFORMER (POWER)

ITEM No.	RATING			REPLACEMENT DATA						
	PRI.	SEC. 1	SEC. 2	PHILCO PART No.	Haldorson PART No.	Merit PART No.	Ram PART No.	Stancor PART No.	Thordarson PART No.	Triad PART No.
T1	117V @ 1.7A	120V @ 1.17A (AC)	6.3V @ 8A tap @ 2.7V @ 4A	32-8902-1 ①						

① Ch. 10L41, U use Part #32-8897-1.

ITEM No.	USE	PHILCO PART
T2	Vert. Output	32-8829
T3	Yoke-Horiz. (24MH) (110°)-Vert. (37MH)	76-10500
	Alt. Yoke	76-10500
	Rear Cover, Clamp, & Centering Assy.	76-11644
	Rear Cover, Clamp, & Centering Assy.	76-10513
T4	Horiz. Output	32-8899

① Use 8 to 1 turns ratio.  
 ② Used in Ch. 10L41, U.  
 ③ Used in Ch. 10L42, U.

ITEM No.	IMPEDANCE	PHILCO PART No.	
		PRI.	SEC.
T5	4300Ω	3-4Ω	32-8862-2

ITEM No.	TYPE		
	SIZE	FIELD	V. C. IMP.
SP1	4" x 6"	PM	3-4Ω

ITEM No.	USE
K1	2nd Video IF Cathode
K2	Audio Detector Grid
K3	Sync Sep. Grid
K4	Vert. Integrator
K5	Vert. Feedback
K6	Horiz. AFC Network
K7	Horiz. Mult. Network

ITEM No.	CURRENT (Measured)	PHILCO PART No.
M1	.310A	34-8048-1 ① ②
M2	.310A	34-8048-1 ① ②
M3		34-8037 ③

ITEM No.	TYPE	RATING	PHILCO PART
M4	2" Length	#26 Wire	FUSE

ITEM No.	PART NAME	PHILCO PART
M5	Tuner	76-10524
	Tuner	76-10525
	Tuner	76-10524
	Tuner	76-10525
	Tuner	76-10524
	Tuner	76-10525
	Tuner	76-10526
	Tuner	76-10526
	Switch	42-2075-1
	Switch	42-2117-1
	Switch	76-1140-1
	Switch	42-2108
	Magnet	76-10970
	Printed Board	54-8993
	Printed Board	54-8994
	Printed Board	54-8994-2

High Voltage Lead .....  
 Shielded Hook-up Wire .....  
 General-use Unshielded Hook-up .....  
 Power Cord (Interlock Type) .....  
 300Ω Tuner Input Lead .....  
 300Ω Antenna Lead-in .....  
 Antenna Rotor Cable .....

**PTIONS**

No.	MALLORY PART No.	INSTALLATION NOTES
	UE4069-S	Contrast Volume Push-Push Off-On Brightness
	U43 Not Req. RU753L SS-3500 SL38	Vert. Hold
	TA54L Not Req. R15ML	Horiz. Hold
	Not Req. FL-15K *	Width
		Vert. Lin., Note 1
		Horiz. Freq. Height

"STA-LOC" Equivalent: FA155L, RUP16L, DSI125

otherwise listed.

ITEM No.	RATING	REMARKS
R54	1.5meg	
R55	33K	
R56	100Ω	
R57	1.5meg	
R58	470K	
R59	560K	
R60	100K 1W	
R61	680Ω	
R62	680Ω	
R63	4Ω Cold	#33-1343-19
R64	10K 1W	
R65	1000Ω	
R66	56K	
R67	2.7meg	
R68	5600Ω 2W	#66-2585340 ②
R69	100K 1W	
R70	180K 1W	
R71	1000Ω	
R72	4700Ω	
R73	470K	
R74	5.6Ω	#33-1366-3 ③
R75	3000Ω 7W	#33-1363-36
R76	390Ω 1W	

DATA			NOTES
Merit PART No.	Miller PART No.	Ram PART No.	
BC-562	4604		
TV-189	6175	VP-9	Includes C14
TV-197	6154		220uh 3uh 220uh
TV-197	6154		220uh
TV-200	6132	VP-7	330uh
BC-566	4612		9uh
BC-566	4612		9uh

**Z. OSC.)**

NOTES	
Ram PART No.	Thordarson PART No.
	Horiz. Stabilizer

REPLACEMENT DATA				
ITEM No.	Ram PART No.	Stancor PART No.	Thordarson PART No.	Triad PART No.
			26C44	C-28X

**WER)**

REPLACEMENT DATA				
ITEM No.	Ram PART No.	Stancor PART No.	Thordarson PART No.	Triad PART No.

**TRANSFORMERS (SWEEP CIRCUITS)**

ITEM No.	USE	REPLACEMENT DATA							
		PHILCO PART No.	Hallderson PART No.	Merit PART No.	Ram PART No.	Rogers PART No.	Stancor PART No.	Thordarson PART No.	Triad PART No.
T2	Vert. Output Yoke-Horiz. (24MH)	32-8829-5	26875 ①						
T3	(110°)-Vert. (37MH) Alt. Yoke Rear Cover, Clamp, & Centering Assy.	76-10508-14 76-10508-13 ② 76-10508-16 ③ 76-11644-1 ④						26875 ①	A-108X
T4	Rear Cover, Clamp, & Centering Assy. Horiz. Output	76-10513-2 ⑤ 32-8899-1							

① Use 8 to 1 turns ratio. ② Used in Ch. 10L41, U. ③ Used in Ch. 10L42, U. ④ Used in Ch. employing 17DRP4 or 21EVP4 picture tube. ⑤ Used in Ch. employing 17DAP4 picture tube.

**TRANSFORMER (AUDIO OUTPUT)**

ITEM No.	IMPEDANCE	REPLACEMENT DATA							NOTES
		PHILCO PART No.	Hallderson PART No.	Merit PART No.	Ram PART No.	Stancor PART No.	Thordarson PART No.	Triad PART No.	
T5	4300Ω 3-4Ω	32-8862-2	24S51	A-2930	AU-601	A-3877	24S51	S-3X	

**SPEAKER**

ITEM No.	TYPE			REPLACEMENT DATA		NOTES
	SIZE	FIELD	V. C. IMP.	PHILCO PART No.	QUAM PART No.	
SP1	4" x 6"	PM	3-4Ω	36-1876-8	46A1	

**COMPONENT COMBINATIONS**

ITEM No.	USE	DESCRIPTION	PHILCO PART No.	REPLACEMENT DATA
K1	2nd Video IF Cathode	15mmf, 68Ω	30-6039-1	Sprague PRC-12
K2	Audio Detector Grid	150mmf, 15K	30-6031-1	Sprague PRC-7
K3	Sync Sep. Grid	390mmf, 3300mmf, 220K, 330K, 1meg, 1.5meg	30-6532-3	
K4	Vert. Integrator	150mmf, 600mmf, 4000mmf, 5000mmf, 10K, 33K, 90K	30-6030-7	Sprague V-23
K5	Vert. Feedback	1500mmf, 2200mmf, 33K, 68K	30-6509-1	
K6	Horiz. AFC Network	82mmf, 220mmf, 1000mmf, 5000mmf, 82K, 150K, 680K, 1.2meg	30-6035-2	Sprague C-11
K7	Horiz. Mult. Network	390mmf, 820mmf, 3300mmf, 4700Ω, 8800Ω, 39K	30-6531-2	

**RECTIFIERS**

ITEM No.	RATING	REPLACEMENT DATA					NOTES
	CURRENT (Measured)	PHILCO PART No.	FEDERAL PART No.	INTERNATIONAL PART No.	SARKES TARZIAN PART No.	SYLVANIA PART No.	
M1	.310A	34-8048-1 ① ②	HF-504 ②	SD-500 ②	40K ②	SR500 ②	① Ch. 10L41 use 5U4GB ② Silicon type. ③ Dual Selenium Diode ④ Two Required
M2	.310A	34-8048-1 ① ②	HF-504 ②	SD-500 ②	40K ②	SR500 ②	
M3		34-8037 ③	KI615 ③	SD-91 ③ ④			

**FUSES**

ITEM No.	TYPE	RATING	REPLACEMENT DATA				
			PHILCO PART No.		LITTELFUSE PART No.		
			FUSE	HOLDER	FUSE	HOLDER	
M4	2" Length #26 Wire						

**MISCELLANEOUS**

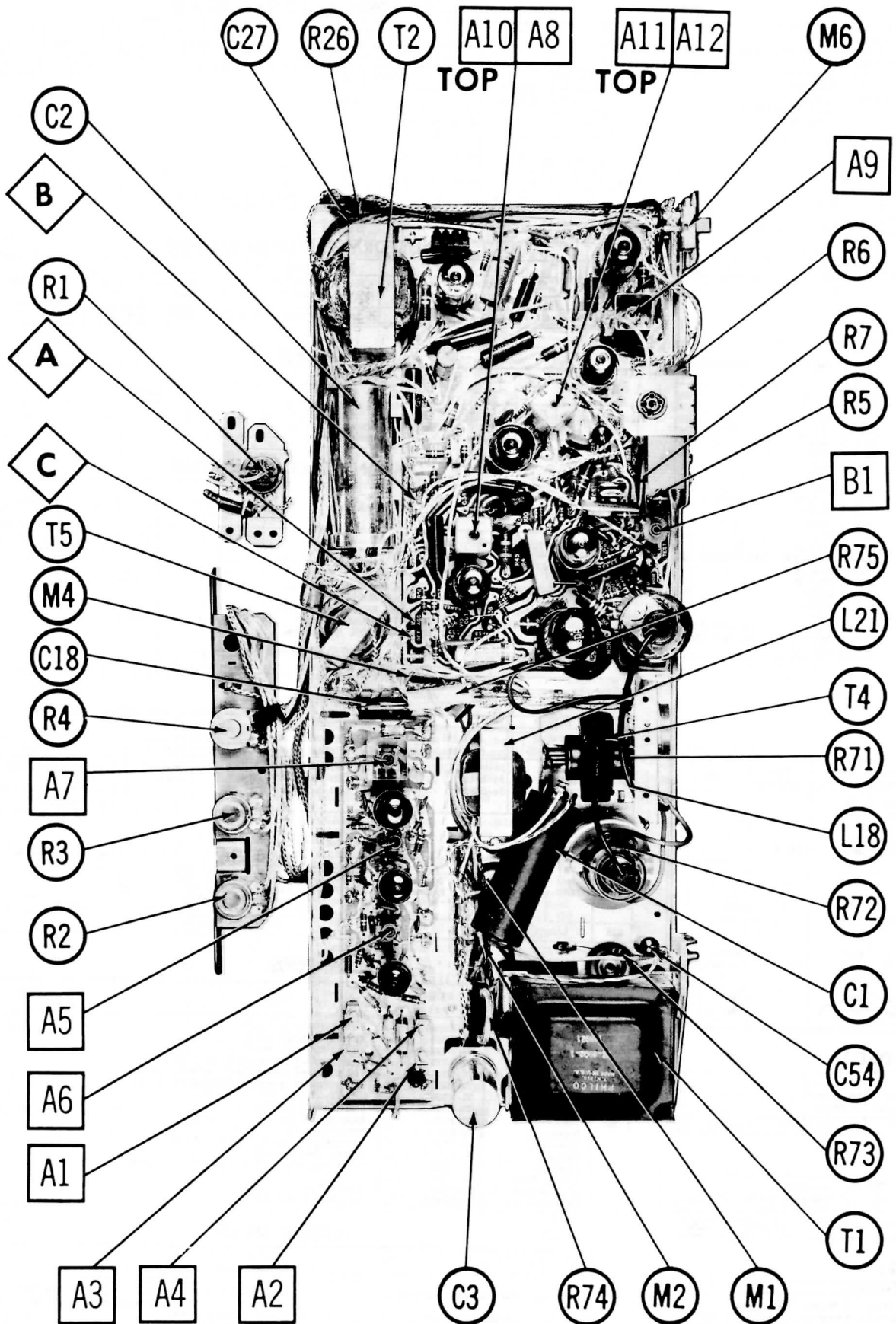
ITEM No.	PART NAME	PHILCO PART No.	NOTES
M5	Tuner	76-10524-3	VHF (T-100D) Ch. 10L43
	Tuner	76-10525-4	VHF (T-100E) Ch. 10L41
	Tuner	76-10524-5	VHF (T-100A) Ch. 10L42
	Tuner	76-10525-3	VHF with UHF provisions (T-101D) Ch. 10L43U
	Tuner	76-10524-4	VHF with UHF provisions (T-101E) Ch. 10L41U
	Tuner	76-10525-5	VHF with UHF provisions (T-101A) Ch. 10L42U
	Tuner	76-10526-3	UHF (T-28D) Ch. 10L41U, 10L42U
	Tuner	76-10526-2	UHF (T-28C) Ch. 10L43U
M6	Switch	42-2075-1	Range (SPDT Slide Type)
	Switch	42-2117-1	Manual-Remote, Ch. 10L42
	Switch	76-11140-1	Touch Tuning, Pushbutton, Ch. 10L42
	Switch	42-2108	Stepper, Remote Tuning
	Magnet	76-10970	Beam Alignment, Used on some picture tubes
	Printed Board	54-6993	Video IF
	Printed Board	54-6994	Main, Run 1
	Printed Board	54-6994-2	Main, Run 2 (Red Dot)

**WIRING DATA**

High Voltage Lead	Use BELDEN No. 8869
Shielded Hook-up Wire	Use BELDEN No. 8885 (Single Conductor) 8738 (Two Conductor)
General-use Unshielded Hook-up Wire	Use BELDEN No. 8530 (Solid) Available in Ten Colors 8524 (Stranded) Available in Ten Colors
Power Cord (Interlock Type)	Use BELDEN No. 8874
300Ω Tuner Input Lead	Use BELDEN No. 8225
300Ω Antenna Lead-in	Use BELDEN No. 8230 or 8275
Antenna Rotor Cable	Use BELDEN No. 8464 (Flat) or 8484 (Round) - 4 Conductor 8485 (Round) - 5 Conductor 8488 (Round) - 8 Conductor

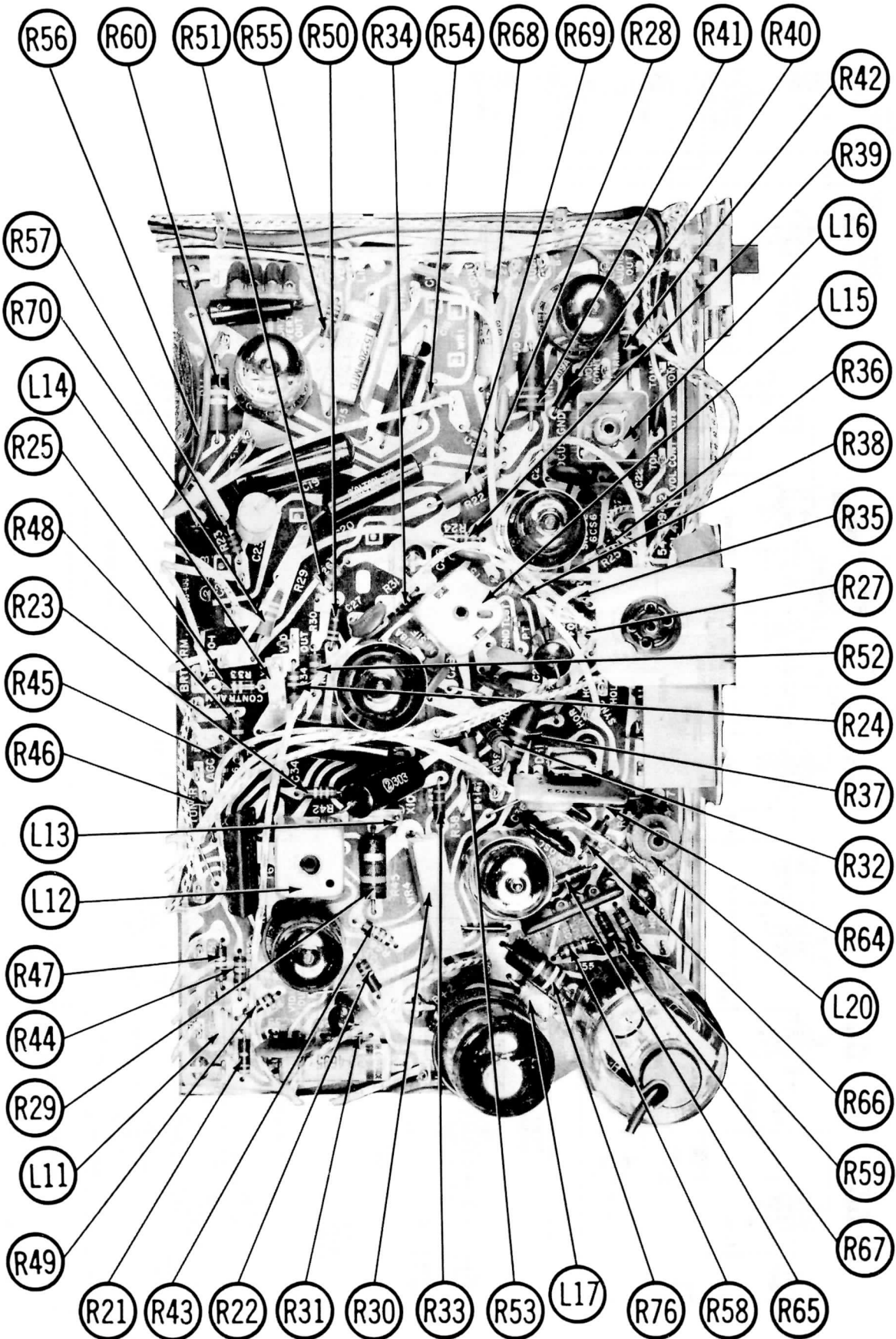
PHILCO CHASSIS 10L41, U, 10L42, U, 10L43, U

FOLDER 1

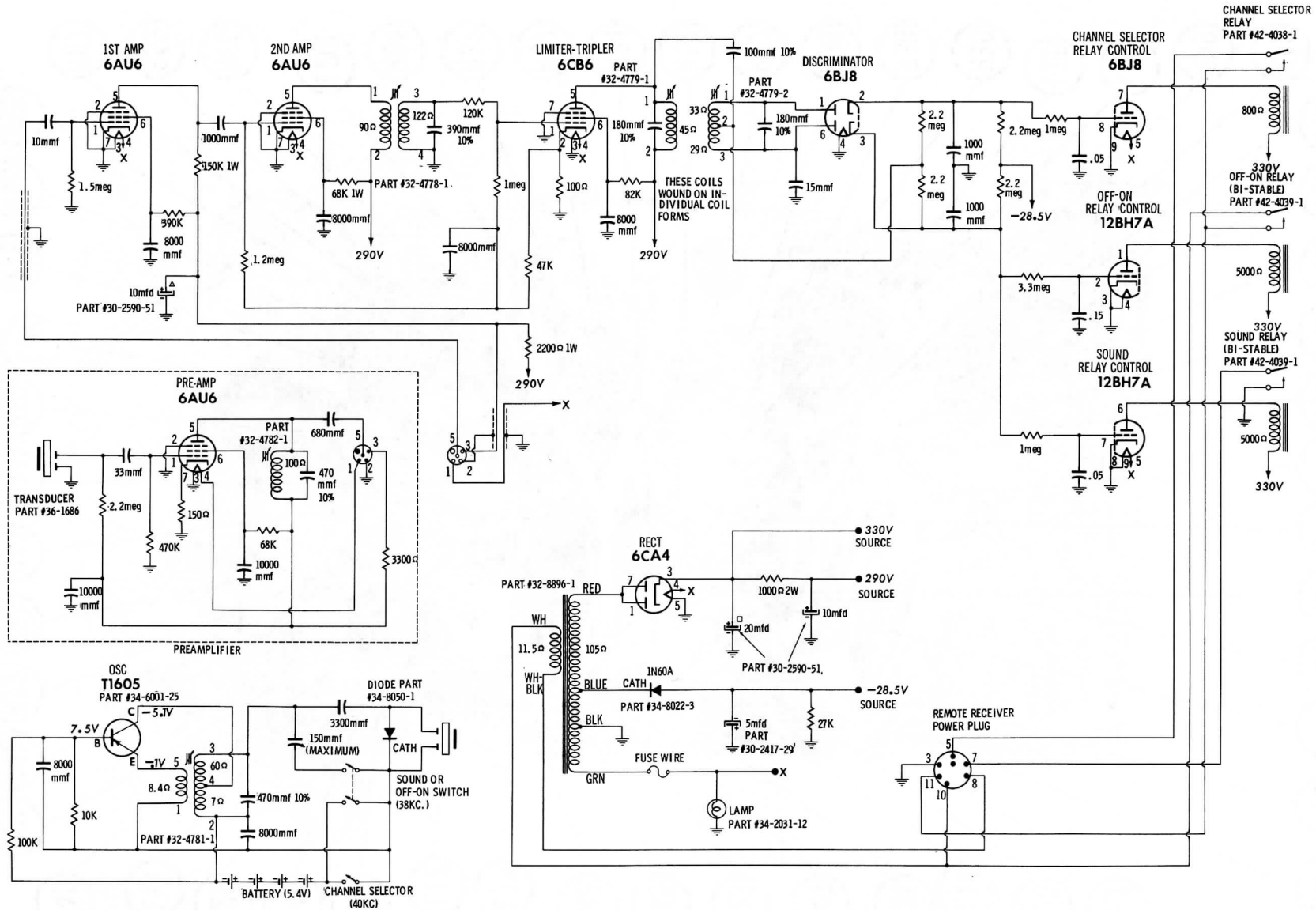


CHASSIS TOP VIEW

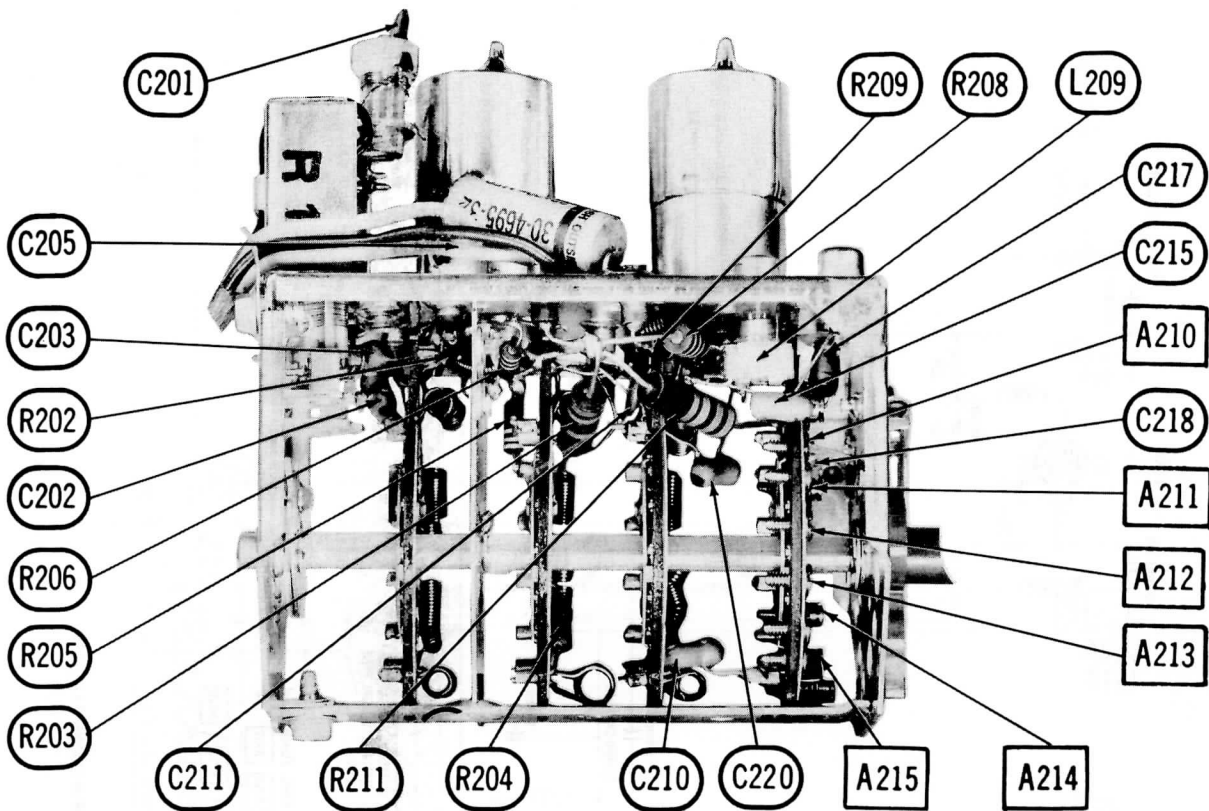




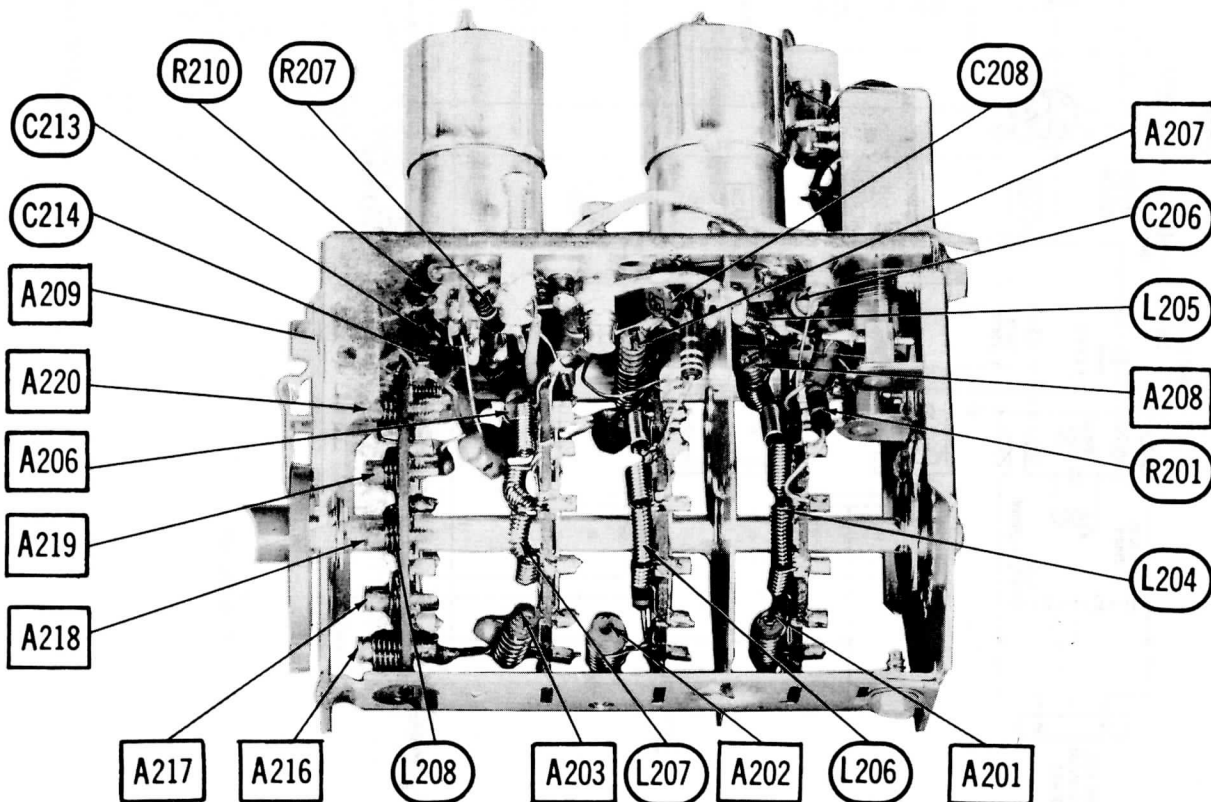
MAIN PRINTED BOARD - RESISTOR & INDUCTOR IDENTIFICATION







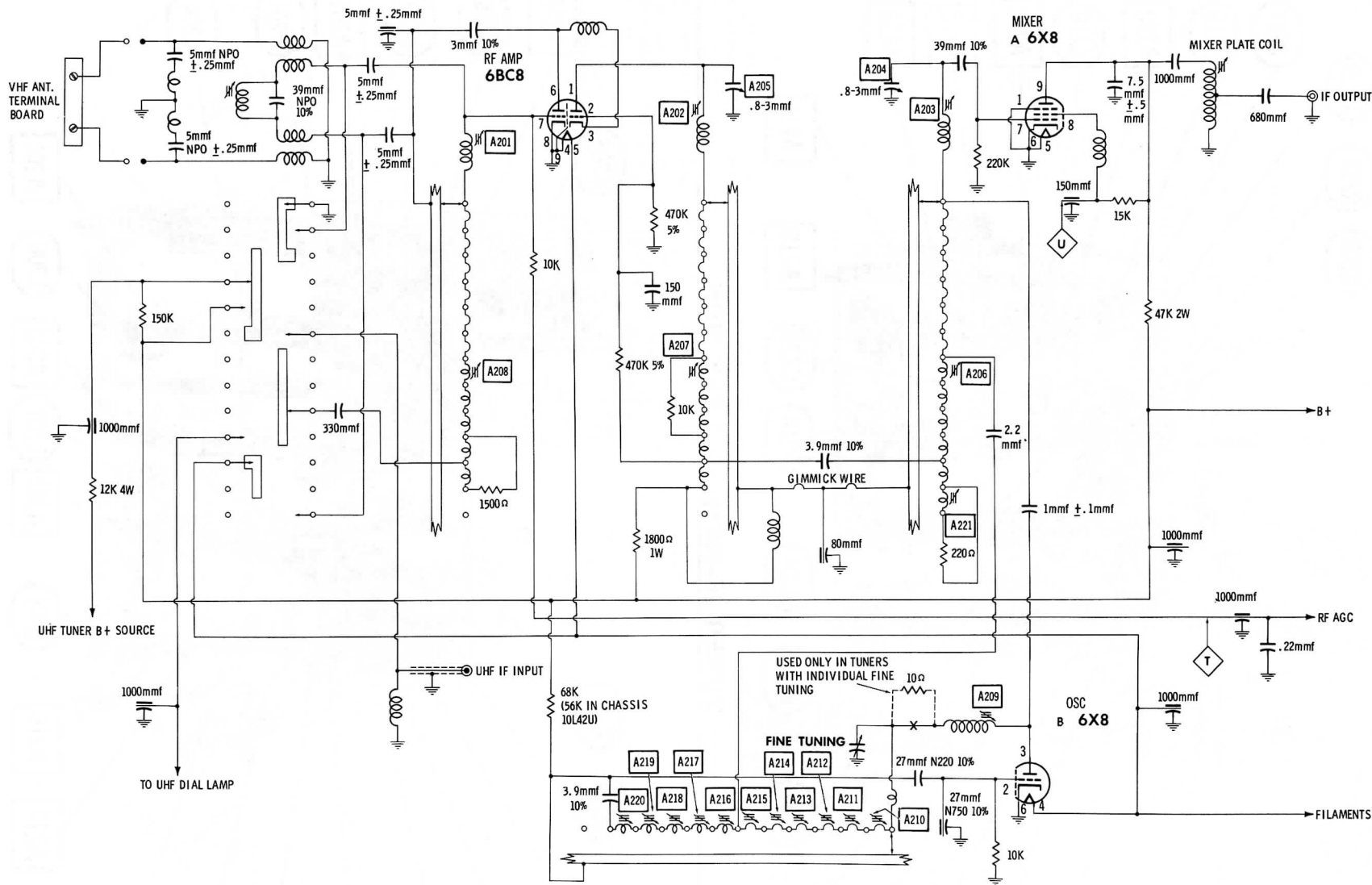
TUNER 76-10524-3 - LEFT SIDE



TUNER 76-10524-3 - RIGHT SIDE

PHILCO CHASSIS 10L41, U,  
10L42, U, 10L43, U

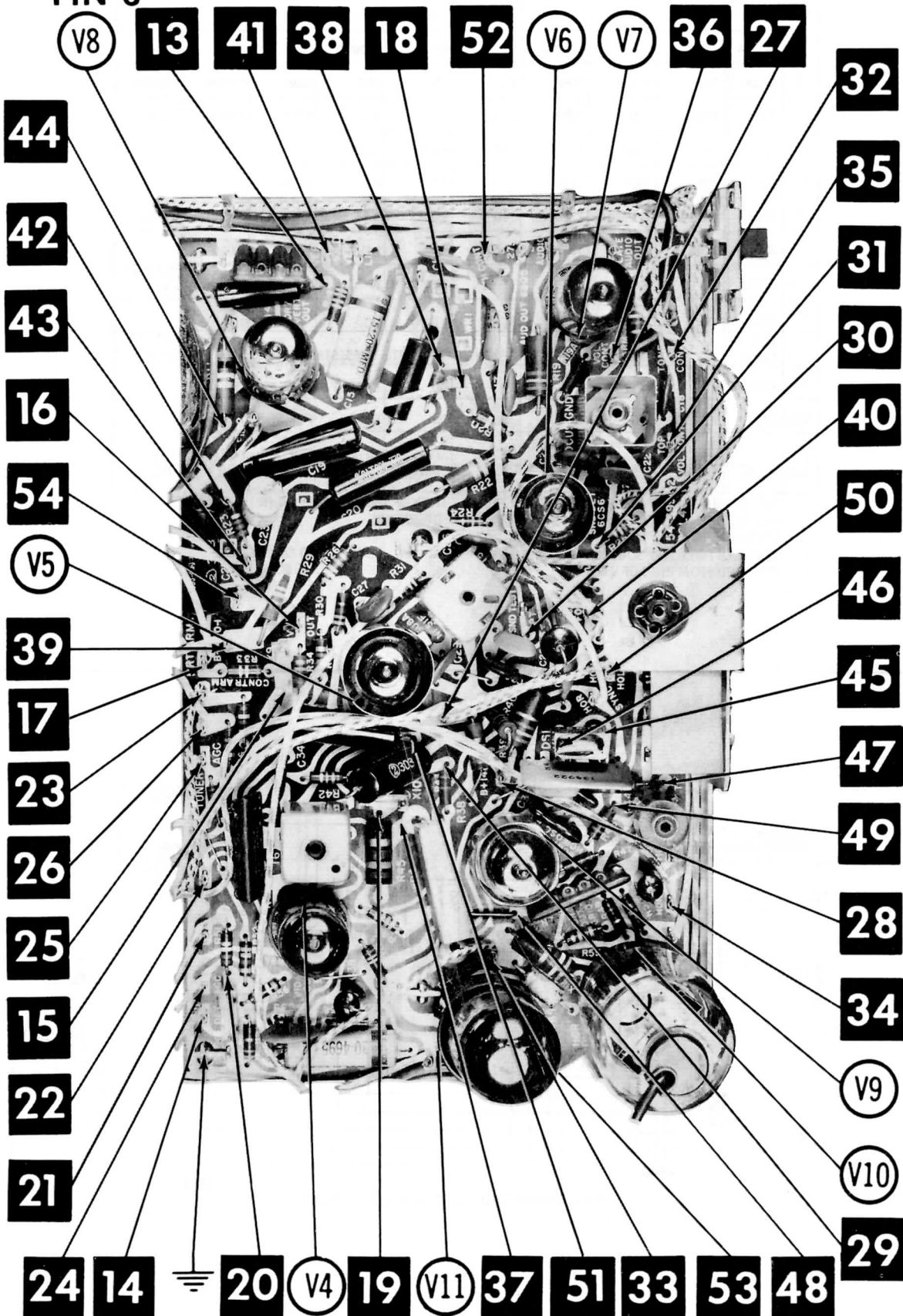
FOLDER 1



CHANNEL SELECTOR SWITCH SHOWN IN CHANNEL 13 POSITION

CircuitTrace Numbers 13 thru 54

PIN-3



PHILCO CHASSIS 10L41, U,  
10L42, U, 10L43, U

FOLDER 1

## RESISTANCE MEASUREMENTS

ITEM	TUBE	Pin 1	Pin 2	Pin 3	Pin 4	Pin 5	Pin 6	Pin 7	Pin 8	Pin 9
V1	6DE6	1.5meg	47Ω	0Ω	.1Ω	▲1000Ω	▲1000Ω	0Ω		
V2	6DE6	180K	▲68Ω	.1Ω	0Ω	†1400Ω	†1400Ω	200K		
V3	6AM8A	120Ω	.2Ω	†3600Ω	.1Ω	0Ω	†3600Ω	.2Ω	3300Ω	0Ω
V4	6AW8A	0Ω	1.1meg	†30K	0Ω	.1Ω	68Ω	680K	†3000Ω	†5900Ω
V5	6EA8	†24K	5.5Ω	†25K	.1Ω	0Ω	†25K	470Ω	4300Ω	2.1meg
V6	6CS6	15K	270Ω	0Ω	.1Ω	†180K	†10K	3Ω		
V7	6BQ5	100Ω	100Ω	270Ω	.1Ω	0Ω	NC	†950Ω	NC	†680Ω
V8	6DR7	†425Ω	2.1meg	2.1meg	.1Ω	0Ω	●†3.5meg	68K	●50K	●450Ω
V9	6CG7	†10K	1.9meg	1000Ω	.1Ω	0Ω	†45K	●100K	1000Ω	0Ω
V10	6DQ6A	NC	.1Ω	TP	†11K	700K	TP	0Ω	0Ω	TOP CAP †13Ω
V11	6DA4	NC	NC	†350K	NC	†1.2Ω	NC	.1Ω	0Ω	
V12	1G3GT 1B3GT	PINS 1 THRU 8 HAVE INFINITE RESISTANCE								TOP CAP †360Ω
V13	17DRP4	0Ω	NC	450K	0Ω	NC	†280K	200K	.1Ω	
V201	6BC8	†1800Ω	270K	INF	.1Ω	0Ω	INF	1.4meg	0Ω	0Ω
V202	6X8	0Ω	10K	†68K	0Ω	.1Ω	0Ω	220K	†62K	†47K
ITEM	TUBE	Pin 1	Pin 2	Pin 3	Pin 4	Pin 5	Pin 6	Pin 7	Pin 8	Pin 9

¶ THIS READING WILL VARY DEPENDING UPON THE CONDITION OF THE ELECTROLYTIC IN THE CIRCUIT.

● THIS READING WILL VARY. CONTROL SET FOR NORMAL OPERATION.

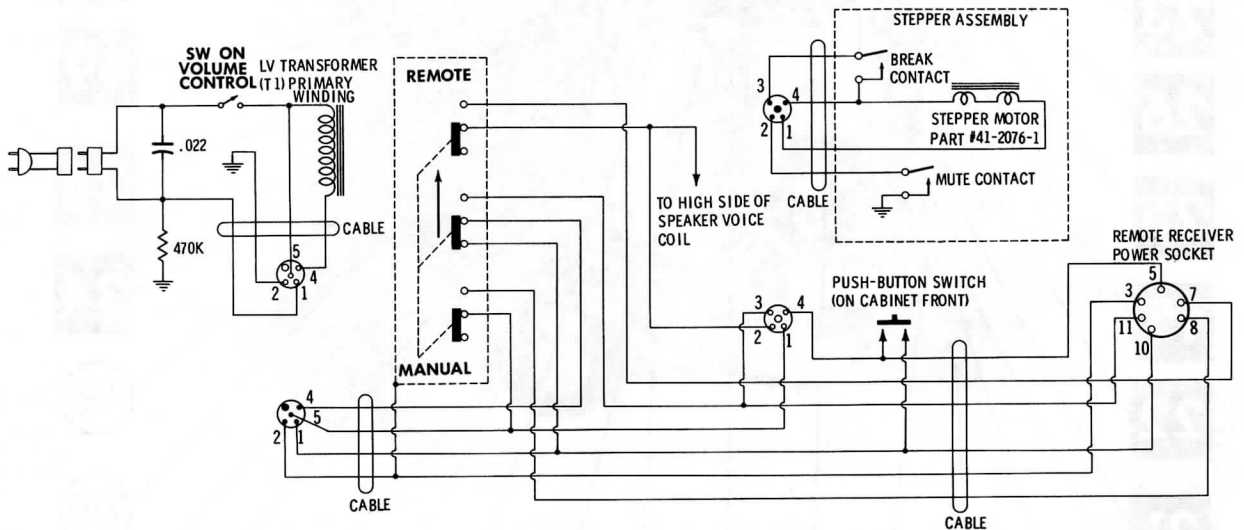
▲ MEASURED FROM PIN 7 OF V2.

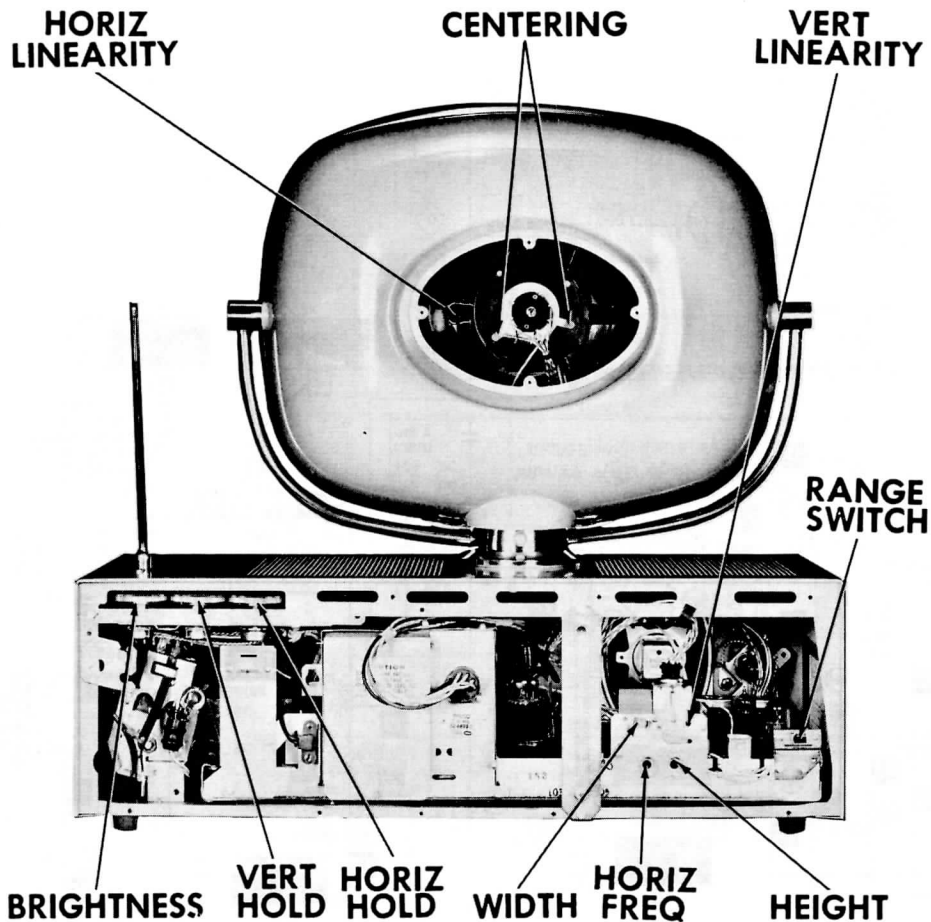
† MEASURED FROM 275V SOURCE.

‡ MEASURED FROM PIN 3 OF V11.

NC NO CONNECTION.

TP TIE POINT.





## CABINET-REAR VIEW

### HORIZONTAL SWEEP CIRCUIT ADJUSTMENTS

Turn the set on and tune in a station signal. Allow the receiver to warm up. Connect a clip lead across the Horizontal Stabilizing coil (L20).

Set the Horizontal Frequency control (R7) until the picture appears to float back and forth across the screen.

Remove the clip lead from across L20 and adjust the Horizontal Frequency slug (B1) until the picture synchronizes horizontally.

### DISASSEMBLY INSTRUCTIONS

#### CHASSIS REMOVAL MODEL H3412L

1. Remove 4 push-on type knobs from front of cabinet.
2. Remove 8 metal screws holding rear cover. Remove the rear cover.
3. Remove tuner connections, yoke plug, speaker leads, AC interlock from clock, picture tube socket connecting plug, video lead, and HV lead. (CAUTION: HV lead must be unplugged from 1G3 socket by opening 1G3 access door.)
4. Remove 2 metal screws holding rear control mounting bracket.
5. Remove 2 metal screws holding rear cabinet brace.
6. Remove 2 nuts holding front control bracket.
7. Remove 2 metal screws holding rear cover interlock.
8. Remove 4 chassis bolts from bottom of cabinet.
9. Remove chassis.

10. Remove 3 metal screws on bottom of cabinet holding the tuner. Remove tuner.

#### PICTURE TUBE HOUSING DISASSEMBLY

1. Remove 2 metal screws holding trim at bottom of picture tube.
2. Remove spring holding trim strip around picture tube.
3. Remove 2 screws holding metal shell strap. Remove strap and front glass.
4. Remove 2 brass plugs, one on either side of shell. Remove 2 metal screws now exposed.
5. Remove 2 screws at bottom of picture tube holding rear shell. Remove rear shell.
6. Remove yoke and picture tube socket.
7. Loosen picture tube mounting strap bolts.
8. Remove picture tube.